ORIGINAL INSTRUCTION

SHIRE WORK BOAT ENGINE MANUAL

For the following engine models:
Shire 43 WB
Shire 49 WB

RDG603A73 - Issue 3

SAFETY

E.P. Barrus is concerned for your safety. We use safety statements throughout the manual to call your attention to the potential hazards associated with the operation of your Shire engine.

Follow the precautions listed throughout the manual before operation, during operation and during servicing/maintenance procedures for your safety, the safety of others and to protect the performance of your engine.

Safety alert symbol appears throughout the manual. It means attention, be alert as your safety is involved. Please read and follow the message that appears after the safety alert symbol.

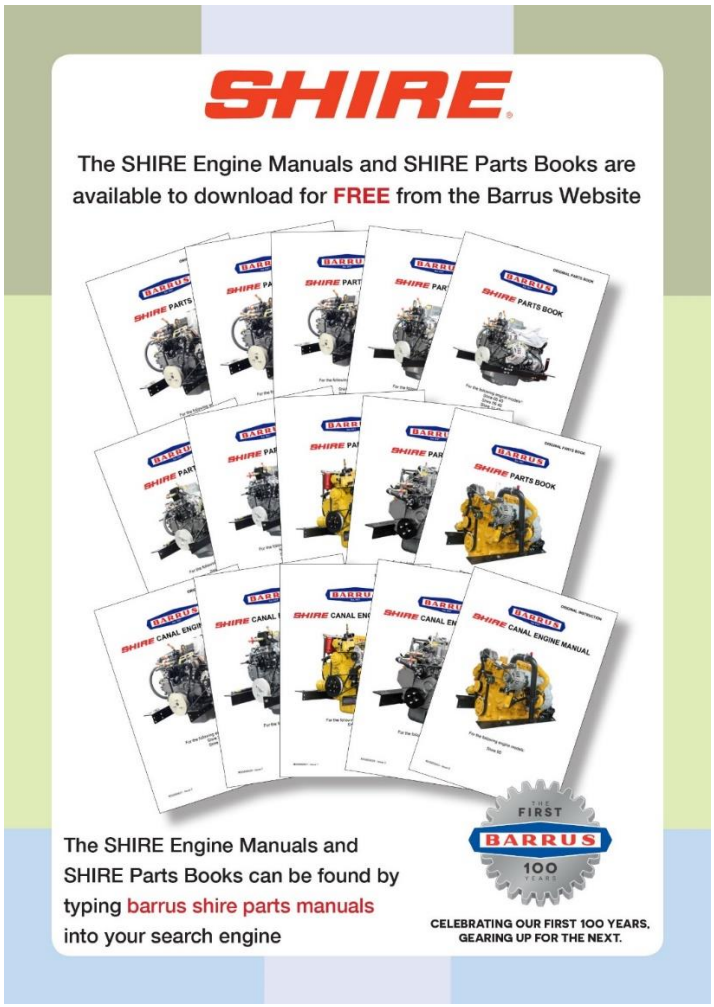
NOTICE:	This indicates a situation which can cause damage to the machine, personal property and/or the environment or cause the equipment to operate improperly
CAUTION:	This indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
WARNING:	This indicates a hazardous situation which, if not avoided, could result in death or serious injury.
DANGER:	This indicates a hazardous situation which, if not avoided, will result in death or serious injury.

Engine Details

Engine Serial Number:	

Please enter your engine serial number in the space provided above. Please quote the engine identification number during any enquiry or when ordering spare parts. Information about the engine serial number and its location on the engine can be found in **SECTION 2** of the manual.

Shire Engine Manuals and Shire Parts Books



To access the Shire Engine Manuals and Shire Parts Books on the internet type the following short links into your search engine:

https://www.barrus.co.uk/shire-manuals/
https://www.barrus.co.uk/shire-parts/

NOTICE:

THIS MANUAL FORMS AN INTEGRAL PART OF THE ENGINE IT ACCOMPANIES, IF A TRANSFER OF TITLE OCCURS, IT MUST ALWAYS BE HANDED OVER TO THE NEW OWNER.

Thank you for purchasing this Shire Work Boat Marine Engine from E.P.Barrus. This manual has been compiled to help you to operate your engine and its associated parts with safety and pleasure. Please read it carefully in conjunction with the PRM Gearbox Manual and familiarise yourself with the engine and its parts before operation. The PRM Gearbox Manual is available from the PRM website:

www.prm-newage.com

If the engine is fitted with an E-Kit and/or Hybrid options, please also read the supplied manuals for them carefully.

The information and recommendations given in this manual are based on the latest information available at the time of publication. E.P.Barrus reserve the right to change the specification of its products and manuals without prior notice.

Depending upon the equipment specification of the engine and accessories fitted, there may be discrepancies with the information presented in this handbook. No claims may be pursued in this respect.

WARRANTY

This UK Limited Warranty provides coverage for three (3) years (or 2000 hours whichever occurs first) for leisure applications and two (2) years (or 1500 hours whichever occurs first) for commercial applications from the date of warranty registration. The warranty is for non-serviceable items. The repair or replacement of parts, or the performance of service under this warranty, does not extend the life of this warranty beyond its original expiry date.

To ensure that you have been registered for your warranty, please ask your Boat Builder or Engine Supplier to provide your portion of the registration form. The registration form is also available on the Barrus Website. To access the registration form on the internet type the following short link into your search engine:

https://www.barrus.co.uk/shire-registration-form/

The Warranty will only apply if the following have been carried out:

1) The Installation Check List in the Installation Section has been fully completed.
2) The boat builder or engine installer has completed the Boat Builder Section on the Service Record Card (located at the back of this manual) regarding hand over and commissioning of boat.

E.P Barrus staff or their representatives can only carry out warranty repairs if there is suitable access and room around the engine to work safely.

Failure to complete and return the registration form to E.P Barrus will result in the warranty period starting from the date of engine manufacture <u>NOT</u> from the date of purchase.

PRM Gearboxes are covered by a three (3) year warranty for recreation users and two (2) years for commercial users.

Engine alternator, starter motor, electrical components and accessories are only covered by a one (1) year warranty.

CONDITIONS THAT MUST BE MET IN ORDER TO OBTAIN WARRANTY COVERAGE

Warranty coverage is only available from an authorised dealer in the country in which the sale occurred. Routine maintenance outlined in the Owner's Manual must be performed using genuine parts in order to maintain warranty coverage. If the customer performs maintenance, Barrus reserves the right to make future warranty coverage possible only with proof of proper maintenance.

WARRANTY CLAIMS

Warranty claims shall be made by an authorised dealer or boat builder.

The dealer or boat builder will then arrange for the inspection and any necessary repairs. If the repairs carried out are not covered by the warranty, the purchaser shall pay for all related labour and material, and any other expenses associated with that service.

WHAT IS NOT COVERED

This limited warranty does not cover routine maintenance items, adjustments, normal wear and tear, damage caused by abnormal use, operation of the product in a manner inconsistent with the recommended operation/duty cycle section of the Owner's Manual, accident, submersion, improper installation (proper installation specification and techniques are set forth in the Operations and First time running sections in this manual), use of an accessory or part not manufactured or sold by us, or alteration or removal of parts. Expenses related to crane-out, launch, towing, storage, telephone, rental, inconvenience, slip fees, insurance coverage, loan payments, loss of time, loss of income, or any other types of accidental or consequential damages are not covered by this warranty.

Engine electrical systems fitted with alternator boost charge systems or any other electrical management systems are not covered by warranty.

Engine and fuel equipment is not covered by warranty if bio-diesel is used in the fuel system. Also if no type of water trap is incorporated into the fuel system.

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SECTION 1 – Safety Precautions

1. General

NOTICE:

NEVER PERMIT ANYONE TO OPERATE THE ENGINE WITHOUT PROPER TRAINING.

It is the responsibility of the installer/operator to ensure that the finished installation complies with CE Marking, the relevant Health & Safety requirements and the recreational craft directive before commissioning.

Ensure that the engine battery isolator switch is in the off position and the key removed from the control panel before carrying out any maintenance or repairs.

2. Lifting

DANGER:

CRUSH HAZARD! NEVER STAND UNDER A HOISTED ENGINE. IF THE HOIST MECHANISM FAILS, THE ENGINE WILL FALL ON YOU, CAUSING SERIOUS INJURY OR DEATH.

The Lifting points supplied with the engine are for lifting the engine/gearbox only. A suitable spreader bar must be employed to prevent over-stressing either bracket during any lift.

3. Rotating Shafts and Belts

WARNING:

SEVERE HAZARD! KEEP HANDS AND OTHER BODY PARTS AWAY FROM MOVING/ROTATING PARTS. WEAR TIGHT FITTING CLOTHING AND KEEP YOUR HAIR SHORT OR TIE BACK. REMOVE ALL JEWELLERY BEFORE COMMENCING WORK. CHECK BEFORE STARTING THE ENGINE THAT ANY TOOLS OR RAGS USED DURING MAINTENANCE HAVE BEEN REMOVED FROM THE AREA.

The engine and its accessories are not intended to be put into operation until they are integrated into the boat as a whole. No person should be in the engine compartment and the engine cover or deck hatches should be closed whilst the engine is running.

4. Exhaust System

WARNING:

EXHAUST HAZARD! NEVER OPERATE ENGINE IN A BOATS ENGINE BAY WITHOUT PROPER VENTILATION. NEVER BLOCK VENTS OR OTHER MEANS OF VENTILATION. ALL COMBUSTION ENGINES CREATE CARBON MONOXIDE GAS DURING OPERATION. ACCUMULATION OF THIS GAS COULD CAUSE ILLNESS OR EVEN DEATH.

WARNING:

BURN HAZARD! WAIT UNTIL THE EXHAUST COOLS BEFORE YOU TOUCH IT.

Exhaust gases may have temperatures as high as 650°C and contain elements which are harmful if ingested.
It is therefore essential that exhaust systems are gas tight and lagged to prevent accidental burning and inhalation of exhaust gases when inside the boat cabin.

5. Launching and Lifting Boats

Care must be taken when launching or craning new boats into or out of the waterway, so that water does not enter the engine via the exhaust system or air vents. It is recommended that these are blocked temporarily whilst undertaking this procedure.

6. Batteries

DANGER:

EXPLOSION HAZARD! NEVER SHORT OUT THE BATTERY TERMINALS, INCLUDING WHEN CHECKING THE REMAINING BATTERY CHARGE THIS WILL RESULT IN A SPARK AND MAY CAUSE AN EXPLOSION OR FIRE.

WARNING:

BURN HAZARD! BATTERIES CONTAIN SULPHURIC ACID. NEVER ALLOW BATTERY FLUID TO COME IN CONTACT WITH SKIN, EYES OR CLOTHING. SEVERE BURNS COULD RESULT. MAKE SURE THE CORRECT PERSONAL PROTECTION EQUIPMENT IS WORN.

- Batteries can produce explosive gases; keep sparks and flames away from the battery.

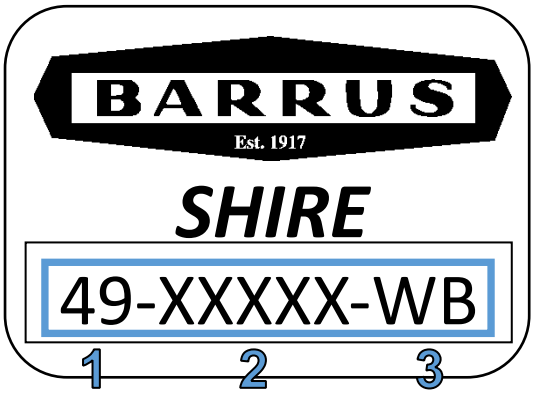
NO SMOKING

- Batteries contain sulphuric acid; if splashed on skin or eyes, flush well with water and seek medical advice.
- Keep battery tops and battery compartment ventilated at all times
- If disconnecting the battery; remove the earth lead **FIRST**; and re-connect it last.
- If charging the battery; ensure that the charger is switched off before connecting and disconnecting.
- Do not tip the battery on its side.
- Please see label on battery or manufacturer's instructions for specific information.

SECTION 2 – Engine Identification

The engine serial number can be found engraved into the brass plate on the top of the engine rocker cover and stamped to the crankcase next to the starter motor. The Canal Boat Engines (CB) do not have identification initials on the engraved plate.

An example of the engine identification plate is shown below (**Figure 1**):



	Description
1	Engine Model
2	Serial Number
3	Indicates Model Type or Optional Extras: RB = River Boat WB = Work Boat D = Deluxe Panel 3 = 3:1 Ratio Gearbox

Figure 1: Engine Identification Badge

Description of Models:

Abbreviation	Type of Engine	Description*
CB	Canal Boat	Keel cooled dry exhaust manifold
WB	Work Boat	Seawater/Heat Exchanger cooled, dry exhaust manifold with either a dry exhaust system (same as a Canal Boat) or water injected exhaust system. Can also be used for sea going applications
RB	River Boat	Can also be used for sea going applications. Seawater/Integral exhaust manifold, heat exchanger cooled. Water injected exhaust system.

***Note**: There are a number of optional extras that may be fitted to an engine that are not listed here.

A list of common item service part numbers can be found in **Section 12**, Shire Parts.

SECTION 3 – Component Identification

1. Shire 43 WB

Figure 2: Shire 43 WB Left Side (Viewed from front)

	Description*
1	Single Thermostat Housing
2	40 Amp 12 Volt Alternator
3	Dry Exhaust Outlet
4	Crankshaft Driven Seawater Pump

Figure 3: Shire 43 WB Right Side (Viewed from rear)

	Description*
5	Air Filter
6	Gearbox
7	Oil Filter
8	Primary and Secondary Fuel Filters
9	Engine Sump Pump

***Note**: There are a number of optional extras that may be fitted to an engine that are not shown here.

2. Shire 49 WB

Figure 4: Shire 49 WB Left Side (Viewed from front)

	Description*
1	Single Thermostat Housing
2	40 Amp 12 Volt Alternator
3	Dry Exhaust Outlet
4	Crankshaft Driven Seawater Pump

Figure 5: Shire 49 WB Right Side (Viewed from rear)

	Description*
5	Air Filter
6	Gearbox
7	Oil Filter
8	Primary and Secondary Fuel Filters
9	Engine Sump Pump

***Note**: There are a number of optional extras that may be fitted to an engine that are not shown here.

SECTION 4 – Control Panel

1. Standard Control Panel

Figure 6: Standard Control Panel

	Description
1	Tachometer Gauge
2	Hour Meter
3	Water Temperature Warning Light
4	Oil Pressure Warning Light
5	40A Alternator Charge Warning Light
6	150/240A Alternator Charge Warning Light
7	Glow Plug Light
8	Key Flap and Ignition Switch

2. Deluxe Control Panel

Figure 7: Deluxe Control Panel

	Description
1	Tachometer Gauge
2	Hour Meter
3	Water Temperature Warning Light
4	Oil Pressure Warning Light
5	40A Alternator Charge Warning Light
6	150/240A Alternator Charge Warning Light
7	Glow Plug Light
8	Key Flap and Ignition Switch
9	40A Alternator Output Gauge
10	Oil Pressure Gauge
11	Water Temperature Gauge

3. Control Panel Overview

- All Shire engines are supplied with a control panel.
- Depending on the model of Shire engine, the control panel will either be a standard control panel or a deluxe control panel. The following table shows which panel comes with each type of engine as standard.

Engine	Control Panel Supplied*
Shire 43 WB & 49 WB	Standard Control Panel

* Panel supplied as standard. On certain engines a different control panel may be supplied as an option

4. Warning Light Procedure

- When the ignition is first turned on, the control panel warning lights will come on as a bulb check. When the engine is started the warning lights will go out. Please note that the water temperature warning light and glow plug light operate slightly differently.

- The water temperature warning light will only come on for a brief period of time when the ignition is first turned on as a bulb check. It will then only illuminate in the case of the engine coolant temperature exceeding the maximum safety level.

- The glow plug light will come on when the ignition is first turned on for 5 – 8 seconds to indicate the heating system is operational. When the light goes out the engine can be started.

- Whilst the control panel is in operation all the gauges are backlit. This does not indicate a fault and is a normal function for the control panel.

- If any of the warning lights on the control panel come on **whilst** the engine is running, please follow the correct procedure as shown in the following table.

In the event of a fault, only trained and qualified personnel should undertake repairs on the engine

	Description	Procedure for Warning Light
1	Tachometer Gauge	-
2	Hour Meter	-
3	Water Temperature Warning Light	Reduce the engine revs and stop the engine within one or two minutes. Check the coolant level (refer to **8. Cooling System of SECTION 7 - SERVICE PROCEDURE**). If the coolant level is incorrect, fill it to the correct level (refer to **8. Cooling System of SECTION 7 - SERVICE PROCEDURE**) and restart the engine. If the coolant level is correct and the fault is still present, or there is a coolant leak, please contact your local dealer.
4	Oil Pressure Warning Light	Stop the engine immediately. Contact your local dealer. Failure to stop the engine may result in permanent engine damage.
5	40A Alternator Charge Warning Light	This indicates that the alternator has stopped charging. The engine can still be operated for a short period of time. Contact your local dealer.
6	150/240A Alternator Charge Warning Light*	This indicates that the alternator has stopped charging. The engine can still be operated for a short period of time. Contact your local dealer.
7	Glow Plug Light	This indicates that the cold start system is operating. If the light fails to illuminate during the starting procedure contact your local dealer.
8	Key Flap and Ignition Switch	-
9	40A Alternator Output Gauge	-
10	Oil Pressure Gauge	-
11	Water Temperature Gauge	-

*Only applicable if fitted to the engine

5. Overall Dimensions of the Standard Control Panel

(All Dimensions are in mm)

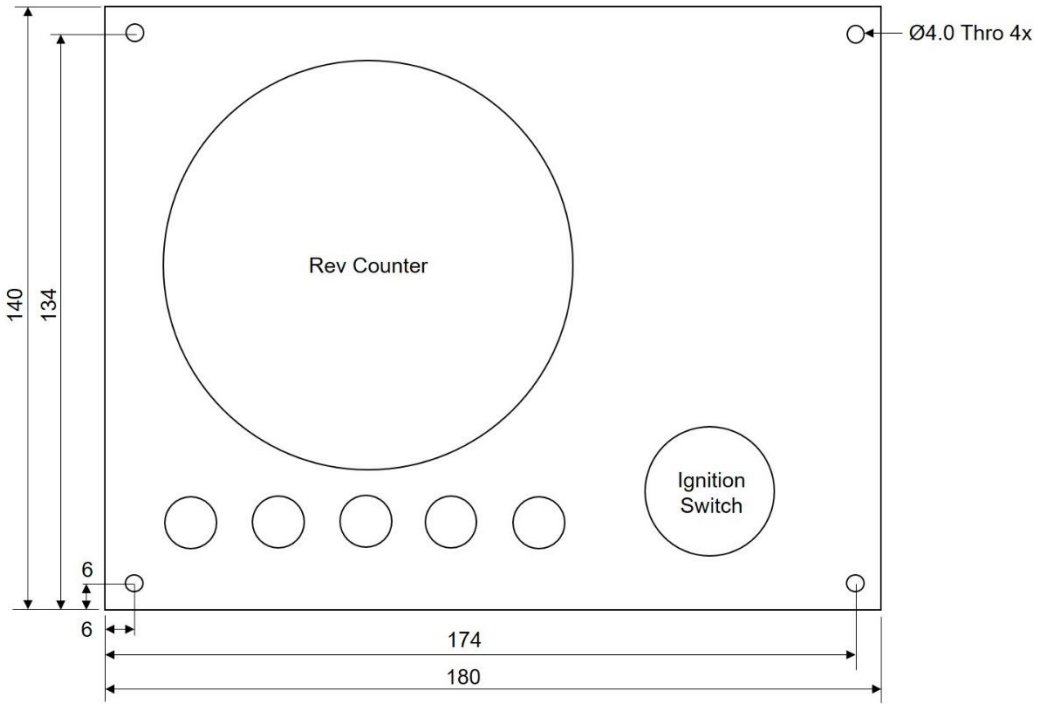


Figure 8: Standard Control Panel Dimensions

6. Overall Dimensions of the Deluxe Control Panel

(All Dimensions are in mm)

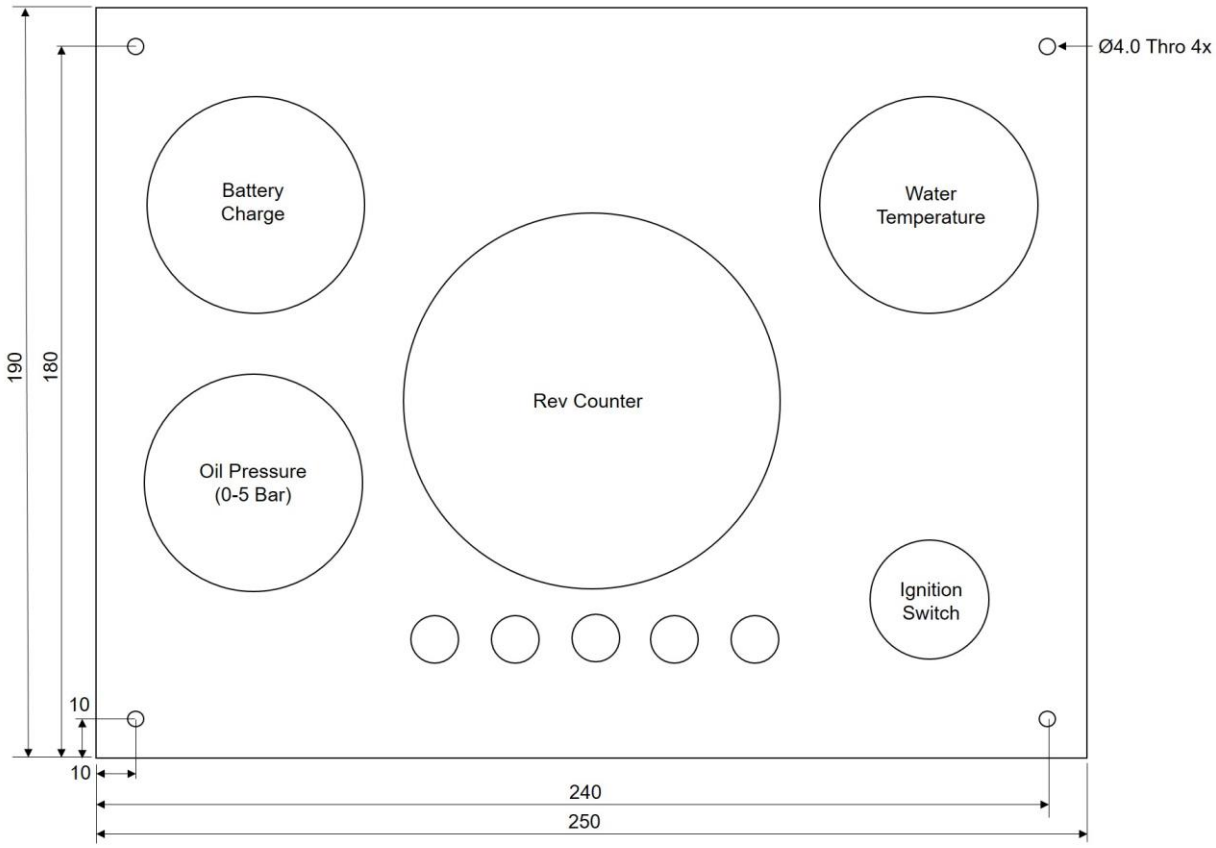


Figure 9: Deluxe Control Panel Dimensions

SECTION 5 – Installation

NOTICE:

REFER TO THE SHIRE MANUAL PRIOR TO INSTALLING THE ENGINE.

1. **Ventilation**

- All internal combustion engines radiate heat and require cool, clean air to aid complete combustion.
- Please Ensure that adequate engine room ventilation is provided, by fitting at least two vents of an aperture of not less than 15,000mm^2 each (24in^2).

An allowance must be made for any grills, louvres or bends placed in the airflows and generally an increase of 25% in area is sufficient to overcome any restriction problems.

2. **Engine Beds**

- These should be a minimum of 10mm thick, extended rearward and be welded to the hull and forward to the bulkhead. Webs or gussets must be welded in place midway to prevent flexing.

3. **Pressurised Water Header Tank**

WARNING:

SCALD HAZARD! NEVER REMOVE THE HEADER TANK CAP IF THE ENGINE IS HOT. STEAM AND HOT COOLANT MAY SPURT OUT AND CAUSE INJURY. TIGHTEN THE HEADER TANK CAP SECURELY AFTER BEING REMOVED. STEAM CAN SPURT OUT DURING ENGINE OPERATION IF THE CAP IS LOOSE.

- The pressurised header tank should be mounted higher than the level of the engine, no less than 300mm, and no more than 1m from the engine, to prevent cooling system air locks.
- Shire 43 WB & 49 WB: Two hoses are used on these engines. One is fitted between the smaller internal diameter (3mm) outlet (on the left hand side of the tank) and the

connection on the top of the thermostat housing. The second hose is connected between the larger internal diameter outlet on the right hand side of the tank and the lower ½“ hosetail connection on the engine engine thermostat housing. The hoses **MUST** be connected correctly

- The connections for the Header Tank are shown on (**Figure 10**)
- A constant rise on pipework is required to prevent air locks

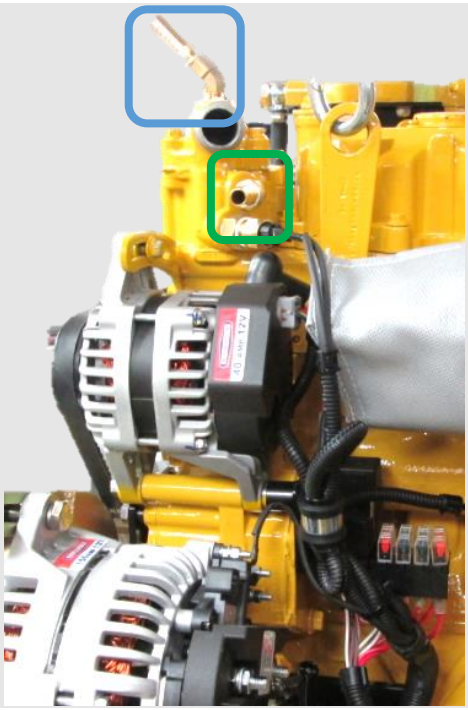
	Connections on Engine	Connections on Header Tank
Shire 43 WB & 49 WB		

Figure 10: Header Tank Connections

4. Shaft Connection and Propeller Selection

- Some type of flexible coupling must be used to connect the gearbox output flange to the propeller shaft flange.
- Please note, underperforming engines will not be covered under warranty if the cause of the poor performance is found to be the use of an inappropriate propeller.

5. Engine Anti-Vibration Mounts

- Ensure that the engine feet do not end up at the top of the thread on the engine mounts, this puts undue pressure on them and can result in excessive engine movement and premature mount failure. If this is a problem put steel packing plates under the mounts. Packing plates 25mm thick are available: Order RDG3906 Engine mount spacer. Alternatively they can be manufactured locally.
- Ensure that the engine has been installed for at least 24 hours before shaft alignment is checked, to allow the mounts time to settle under the engine weight.

- Ensure that the anti-vibration mount centre screw is sufficiently raised so as not to touch the engine bed. If this occurs, excessive engine vibration will be experienced through the hull.
- For best results, fit the front AV mounts into the front holes in the engine rails. If the engine room space is a problem the mounts can be fitted slightly further back in the alternative holes and the front of the rail cut off – leaving 50mm of material to retain strength (measuring from the centre of the mount hole to the front end of the rail). Note: This procedure is only possible on non 230V Power system engines, and may result in a very slight increase in vibration. AV mount installation points are shown on (**Figure 13**)

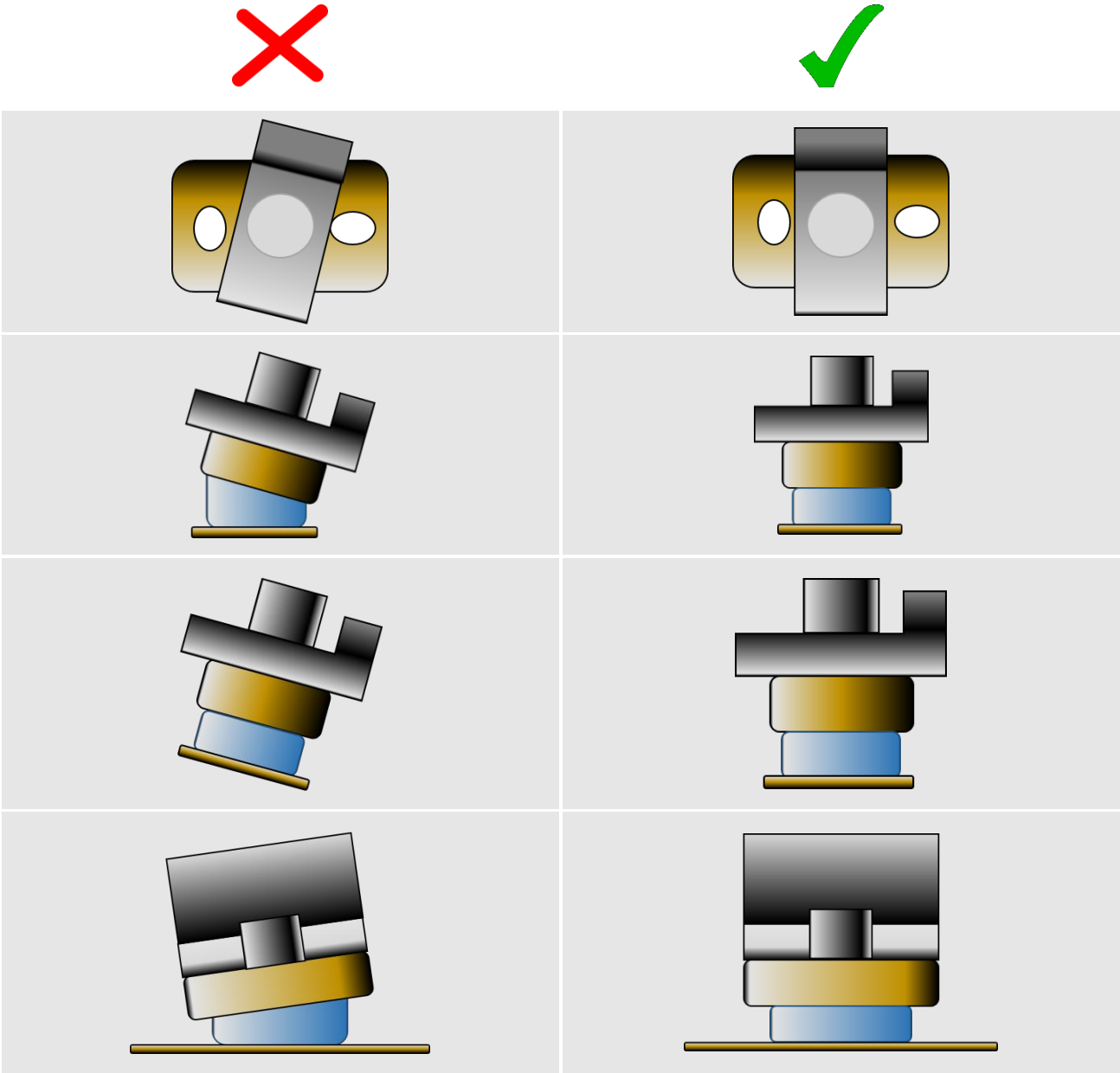


Figure 11: Correct Anti-Vibration Mount Installation

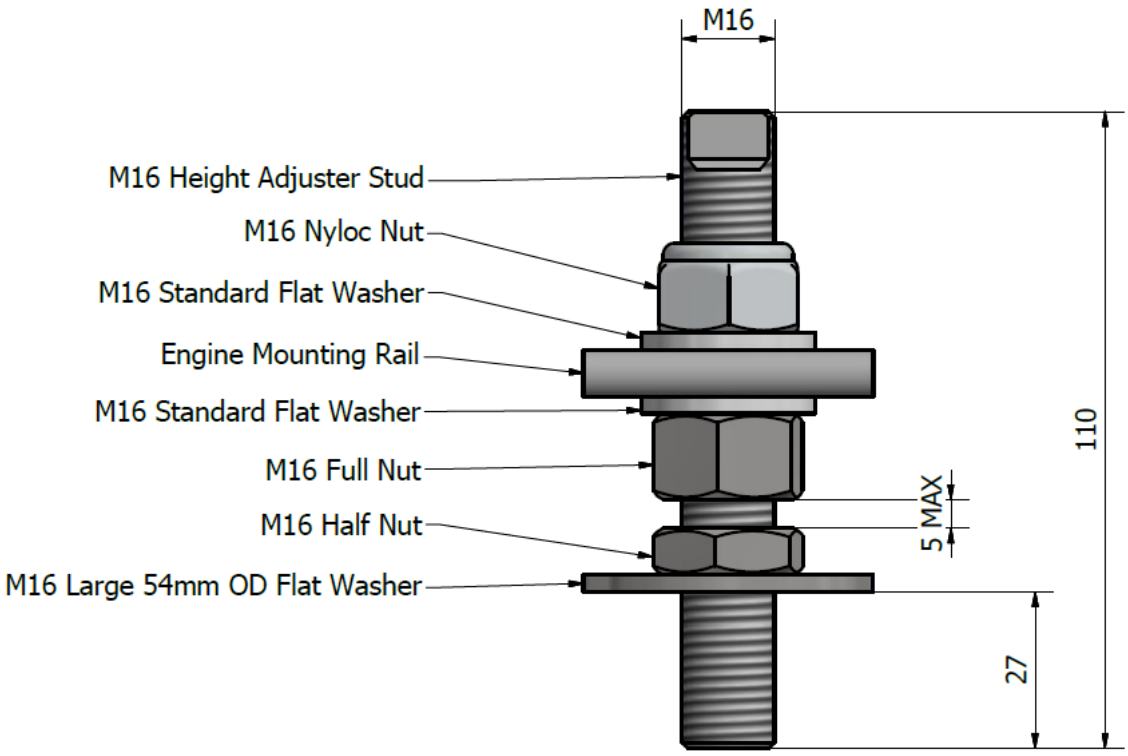
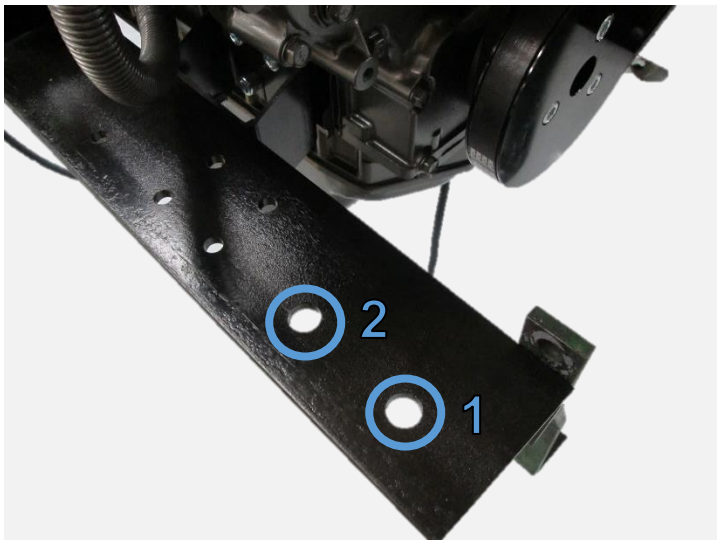


Figure 12: Correct Anti-Vibration Mount Installation



	Description
1	Normal mounting position
2	Alternative mounting position if engine compartment space is restricted

Figure 13: Anti-Vibration Mount Installation Points

6. Engine Alignment

- The gearbox output shaft flange and propeller shaft input flange must be almost perfectly aligned. A maximum of 0.05mm (0.002”) misalignment in any plane is

acceptable. Ensure alignment is recheck after the first 4 hours of running, after the first month and thereafter annually.

- If the engine is out of alignment it will result in excessive vibration and possible damage to the stern tube and propeller shaft.
- Boats that are fitted with fully flexible drive couplings should still have the engine and shaft alignment as close as possible. A dummy shaft may be required for this purpose.

Some types of flexible shaft couplings require the input and output to be misaligned, check with the coupling manufacturer's installation instructions.

- Minimum clearance of 25mm between rails and engine beds.

7. Engine Inclination

- The engine installation angle is the angle of the crankshaft centre to the water line (**Figure 14**).
- The propulsion efficiency decreases as the engine installation angle increases.
- The **maximum** engine installation angle is 15°

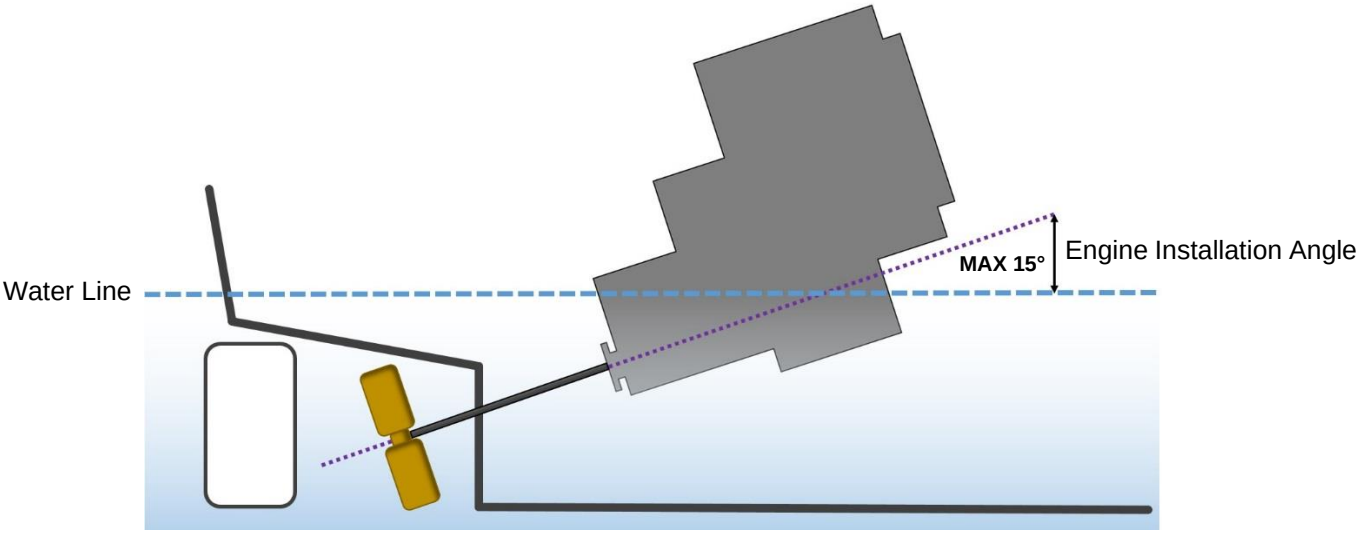


Figure 14: Maximum Engine Installation Angle

8. Electrics

CAUTION

- Do not attach any part, hose or cable to the engine wiring harness. There is a warning label attached to the harness to remind you of this.
- Connect the wiring extension harness multi plug to the panel plug and the other end to the engine.
- Connect the start battery positive cable to the engine starter motor solenoid terminal.
- The starter motor battery cable must have a cross sectional area of at least 50mm^2.
- For twin alternator engines (optional extra), connect the domestic battery positive cable to the 125A, 150A or 240A Alternator. The 125A and 150A alternator has a B+ terminal and the 240A alternator has a “pos out” terminal (see wiring diagram). This ensures that the 40A alternator charges the start battery and the 125A, 150A or 240A alternator charges the domestic battery. This removes the requirement for a split charging system or relay.
- The engine is supplied with the domestic alternator belt not fitted. This is so that domestic alternator damage does not occur if the engine is run without the domestic battery back connected. The belt should only be fitted when the domestic battery bank has been connected to the domestic alternator. Belt fitting and tensioning instructions are in **Section 7 – Service Procedure**. Make sure the alignment is correct.
- A cable will need to be manufactured locally and fitted between the lower 150A or 240A alternator and domestic battery positive terminal. The cable should have a minimum cross sectional area of:

	Cross Sectional Area
Shire 43 WB & 49 WB	40mm² (125/150A Alternator)
Shire 43 WB & 49 WB(Option)	70mm² (240A Alternator)

- Both negative battery terminals can be connected to a common earth point.

Note: The 240A alternator is of the insulated earth design and requires a heavy duty earth cable installed at all times.

9. Electrical Options

DANGER:

ELECTRIC SHOCK RISK!

- The Shire range can be supplied with other optional additional 12V or 24V alternators. This will be supplied fitted but not wired. It is the responsibility of the boat builder to ensure that this is correctly wired to the boats electrical system.

10. Engine Oil

WARNING:

BURN HAZARD! WAIT UNTIL THE ENGINE COOLS BEFORE YOU DRAIN THE ENGINE OIL. HOT ENGINE OIL MAY SPLASH AND BURN YOU.

NOTICE:

ENGINE OIL WITH A HIGHER API CLASS THAN CD IS UNSUITABLE FOR WORK BOAT OPERATION AND WILL CAUSE ENGINE DAMAGE IF USED.

- All Shire engines are supplied fully run in.
- Check oil levels in engine and gearbox before starting
- Use good quality engine oil SAE 15W / 40 API class CH-4 or CF-4

11. Fuel

WARNING:

DIESEL FUEL IS FLAMMABLE AND EXPLOSIVE UNDER CERTAIN CONDITIONS.

WARNING:

DIESEL FUEL IS HARMFUL TO SKIN. MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

- Ensure the main fuel tank is clear of dirt and water.
- A separate water trap must be fitted to all engine installations. The Shire 43 WB & 49 WB engines are supplied with an additional fuel pre-filter water trap as standard.
- Connect fuel feed return hoses from engine to main supply and return lines to main fuel tank, ensuring they are connected the correct way around. The hose to the electric fuel pump is the inlet.
- The engine hoses are supplied with 5/16” (8mm) OD metal hosetails and should be securely fitted to the main supply and return pipes with compression fittings.
- The engine hoses should have sufficient slack to absorb engine movement without placing strain on the hoses and be securely clipped to prevent accidental damage and chafing.
- Initially fill the fuel system by turning the ignition on to operate the electric fuel pump. Loosen the bleed screw on the top of the primary fuel filter / water trap, followed by the secondary fuel filter and close when fuel begins to flow clearly (no bubbles). The rest of the process is done automatically by the engine. It is rarely necessary to bleed the injection pump or injectors upon installation as the engine will already have fuel in it from the engine run in and test procedure.
- If the engine completely runs out of fuel, the injectors will require bleeding.

12. Coolant

WARNING:

SCALD HAZARD! NEVER REMOVE THE COOLANT BOTTLE CAP IF THE ENGINE IS HOT. STEAM AND HOT COOLANT WILL SPURT OUT AND CAUSE INJURY. TIGHTEN THE CAP SECURELY AFTER BEING REMOVED. STEAM MAY SPURT OUT DURING ENGINE OPERATION IF THE CAP IS LOOSE.

WARNING:

BURN HAZARD! WAIT UNTIL THE ENGINE COOLS BEFORE YOU DRAIN THE ENGINE COOLANT. HOT ENGINE COOLANT MAY SPLASH AND BURN YOU.

WARNING:

BURN HAZARD! THE WATER COOLED EXHAUST MANIFOLD IS HOT AND MAY BURN YOU.

- Prepare coolant mix of 50% clean tap water and 50% antifreeze.
- Shire 43 WB & 49 WB: Fill the engine through the white plastic expansion tank.

After running the engine for the first time, stop the engine and monitor the water level frequently as trapped air bubbles may be expelled. Top up the system as necessary.

13. Control Cables

- Connect engine speed control cable. With the engine off, ensure that the engine speed control lever achieves full travel from idle to full speed. Adjust if necessary.
- Check the gearbox shift lever selects positively and that the drive direction corresponds with the gearshift control lever. Ensure that the gearbox control lever and the gearshift lever are both in neutral before connection. Adjust if necessary.

14. Domestic Battery Bank

DANGER:

EXPLOSION HAZARD! NEVER SHORT OUT THE BATTERY TERMINALS, INCLUDING WHEN CHECKING THE REMAINING BATTERY CHARGE THIS WILL RESULT IN A SPARK AND MAY CAUSE AN EXPLOSION OR FIRE.

WARNING:

BURN HAZARD! BATTERIES CONTAIN SULPHURIC ACID. NEVER ALLOW BATTERY FLUID TO COME IN CONTACT WITH SKIN, EYES OR CLOTHING. SEVERE BURNS COULD RESULT. MAKE SURE THE CORRECT PERSONAL PROTECTION EQUIPMENT IS WORN.

Domestic battery banks that are too large create excessive loads on the domestic alternator. Alternators running at maximum output for prolonged periods of time will eventually fail prematurely; alternators that fail due to the battery bank being over the maximum recommended size will not be covered by warranty.

- The maximum domestic battery bank is calculated using the following:
  - Live aboard, three times domestic alternator, maximum output current.
  - Weekend cruising or hire fleet use, three and a half times domestic alternator, maximum output current.

Example 1:
Live aboard application fitted with a 150amp domestic alternator
3 x 150 = 450 ampere/hour maximum battery bank size

Example 2:
Weekend cruising or hire fleet application fitted with a 240amp domestic alternator
3.5 x 240 = 840 ampere/hour maximum battery bank size.

15. Seawater Strainer

- A bulkhead mounted seawater strainer or similar is **NOT** supplied with the engine. We recommend that one is fitted between the seawater inlet (seacock) and the sea water pump inlet.

16. Control Panel

CAUTION

All Shire engines are supplied with an engine control panel that shows RPM and hours run and include warning lights and a warning buzzer. The deluxe panels also have additional gauges for the water temp, oil pressure and battery charging. The panels are designed to be

splash proof and are correctly installed with the gauges vertical. Do not install so that they remain out in the open, or cover up when not on use.
The control panel engine tachometer is supplied already calibrated to measure correct engine speed. If a new control panel, tachometer or alternative alternator is fitted, the tacho will require re-calibrating.

Control Panel Calibration Procedure:

- Connect control panel plug to engine wiring loom plug.
- Turn ignition on (do not start engine).
- Press and hold black button on rear of tacho until “H-“appears on the digital display at the bottom of the tacho (on the front).
- When pressing and holding the black button on rear of tacho, the value displayed will increase / decrease until the button is released. Then when pressing again it will increase / decrease in the other direction. Keep doing this until the digitally displayed value on the bottom of tacho reaches the correct value, according to the type of alternator (see below table). This must be set to the alternator with blue and black wire connected to it.
- Confirm settings to tacho meter reader.
- An optical tachometer is required to check the reading.

Barrus Alternator (Amps)	Barrus Tacho reading
40	10.50 – 11.00
150	19.50 – 20.00
240	22.00

Alternative or non-standard alternators will require calibrating and checking by trial and error, with a hand held tacho until the engine speed and indicated tachometer speed are the same.

17. Seawater Pump Hose Minimum Inlet Size

	Cross Sectional Area
Shire 43 WB / 50 WB	25mm (1”)

Note: A suitable reinforced, non-collapsible hose must be used.

18. Exhaust System

WARNING:

EXHAUST HAZARD! NEVER OPERATE ENGINE WITHOUT PROPER VENTILATION. NEVER BLOCK VENTS OR OTHER MEANS OF VENTILATION. ALL COMBUSTION ENGINES CREATE CARBON MONOXIDE GAS DURING OPERATION. ACCUMULATION OF THIS GAS COULD CAUSE ILLNESS OR EVEN DEATH.

Work Boat with Dry Exhaust:

The exhaust outlet size on the engine is 1½" BSP female. There must be a flexible exhaust hose of suitable exhaust grade between the engine and the silencer or hull outlet. The outlet must be above the waterline at all times. The exhaust fittings and silencer (if fitted), must not be smaller than 1½" BSP. Exhaust silencers, flexible exhaust hose connections and lagging blanket are all available as optional extras:

Part Description	Part Number
Exhaust Coupling 1½" x 1½" BSP	RDG1916
Exhaust Silencer DSA-38	RDG1911
Flexible Exhaust Hose (18")	RDG1879
Blanket 18" Flexy Exhaust	RDG2477
Hospital Silencer 1½" BSP	RDG6536

Make sure the exhaust increases then decreases in height as shown in (**Figure 15**).

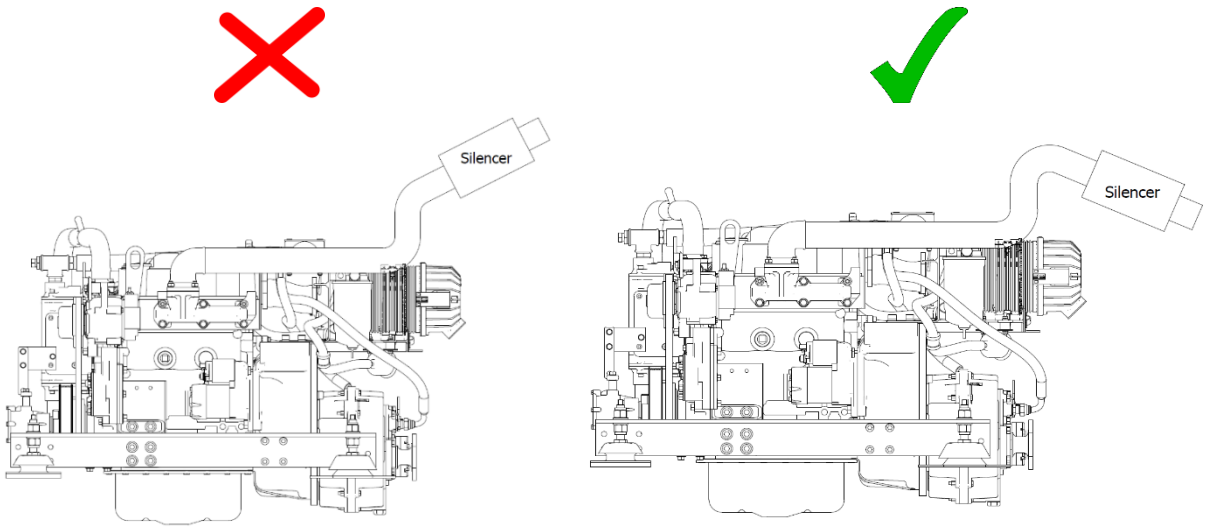


Figure 15: Correct Exhaust Installation

Work Boat with Water Injected Exhaust:

If the engine is installed low down in the boat, below the outside water level, a system such as a Lift Silencer with a siphon break system, must be used to prevent sea water from flowing back down the exhaust and into the engine. Standard marine house must be used. The exhaust outlet size is 50mm Ø. **NOTE: Engines fitted with an optional PRM 280 gearbox will have 60mm Ø exhaust outlet.**

- **Lift Silencer**

The correct installation of the lift silencer is vital to safety, and to avoid back flooding of the engine. **Figure 16** shows how to install the lift silencer correctly (Note: Halyard (M&I) Limited have given Barrus permission to use the diagram).

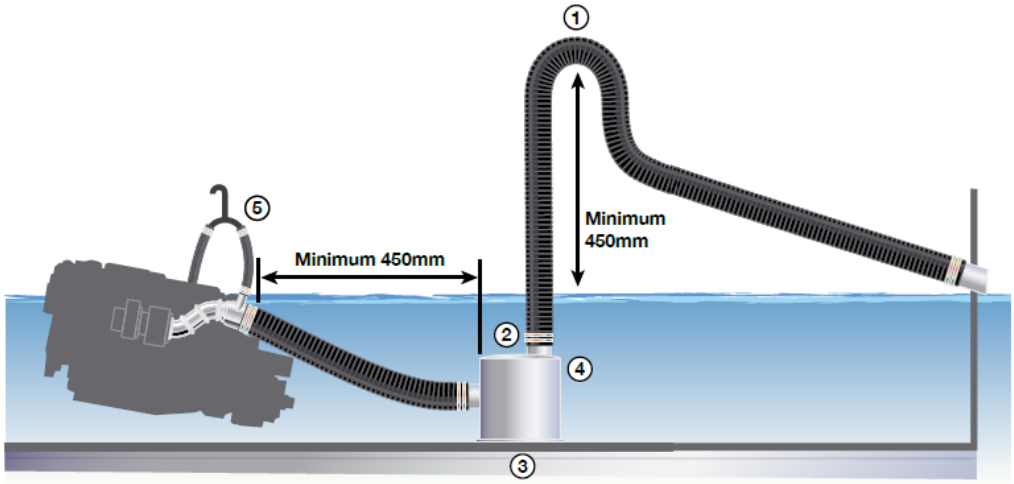


Figure 16: Correct Installation of the Lift Silencer

1. The swan neck must reach at least 450mm (18”) above the waterline, when installed on hull centreline.
2. The top of the silencer should be at least 300mm (12”) below the water injection point.
3. The silencer must be installed as near as possible to the centreline of the hull, particularly where severe angles of heel are expected. The swan neck must be 450mm above heeled water line.
4. Remember that 15% of the volume of the exhaust hose may be water. The size of the silencer selected must be such that water draining into it will fit it by no more than one third.
5. A siphon break must be used.

The silencer may only be used in a Water Injected marine exhaust system. The

overall design of the system, and choice of components, will have a result on the back pressure in the exhaust which is vital to the performance and life of the engine. **Barrus recommend that Halyard (M&I) Limited are used for the Lift Silencer, Siphon Break and other components. Contact Halyard (M&I) Limited for further information.** The silencer must be drained before the boat is craned or transported and during the winter.

There must be at least 450mm distance between the water injection point and the position of the silencer to allow adequate cooling of the exhaust gases. Maximum temperature during continuous operation of the silencer is limited to 85 degrees centigrade. Normally in a well-designed system, the temperature of the silencer should be between 50-70 degrees centigrade. Such operation will result in longer exhaust life.

Connections to the silencer should be made using suitable exhaust hose, which is type approved by Lloyds and DNV. Do not use oil or grease to lubricate hoses when installing, wetting the inside of the hoses with water will help them slip more easily over the silencer spigots. A minimum of 2 hose clips must be used. Securely tighten all hose clamps, but be careful not to overtighten.

The silencer should be positioned within 300mm of the centre line of the vessel, or to the engine on which it is installed. This is particularly important on sailing vessels where a substantial angle of heel can be encountered. On systems where the exhaust manifold is near or below the water line, a siphon break should be used to prevent the water flow continuing after the engine shut down.

In all installations the silencer should be at the lowest point of the entire exhaust system. The top of the silencer should be at least below the exhaust manifold outlet for the best performance. If a distance less than is allowed, the margin of safety for preventing reverse flow of water towards the manifold will decrease.

- **Siphon Breaker Fitting Instructions**

    1. The unit must be positioned upright, well above waterline. The height above waterline will vary from vessel to vessel but will be between 150mm and 2 metres. Please seek guidance on this if you are unsure, or if you are not familiar with the correct way to incorporate a siphon breaker into your particular exhaust system.
    2. The inverted “U” bend at the top must be connected to a hose draining into the bilge, or over the side of the vessel. In no circumstances must this drain into a

sealed container, such as bottle due to the risk of back siphoning. After fitting, run the engine and check the unions for leaks. Check again after 5 running hours.

3. The siphon break is equally suitable for use with a marine toilet inlet.
4. The ½" unit may also be used with 5/8" systems. The ¾" and 1" units may only be used with the correct hose.

- **Siphon Breaker Maintenance**

1. On commercial vessels achieving in excess of 150 engine hours per year, the unit should have the small valve removed from the top and this should be thoroughly washed in warm soapy water to remove salt encrustation.
2. On a pleasure vessel this should be done twice a year.
3. On reassembly the engine should be run and the unit checked for leaks. The hose junctions should also be checked for leaks as part of the daily inspection procedure for sea cocks, water pipes, oil levels, etc.

19. Hydraulic Drive Transmissions

If an engine is to have a hydraulic drive transmission attached to it instead of a conventional marine gearbox, a number of points must be observed.

- Bobtail engines (i.e. Engines supplied without a marine gearbox), normally do not have a gearbox oil cooler fitted. However if a cooler is supplied, this will only be suitable to cool a conventional marine gearbox.
- Hydraulic drive transmissions generate far more heat than a conventional marine gearbox. Therefore the size of the oil cooler installed must be calculated by the hydraulic drive transmission supplier. This is to ensure it has sufficient cooling capacity and is sized appropriately taking into account:

  - Maximum engine power.
  - High ambient summer air temperature.
  - Summer River/Canal/Sea temperature.
  - No additional restriction to engine coolant flow is present.

Hydraulic oil coolers should be installed in the seawater cooling system after the engine and before the water cooled exhaust injection elbow. They must not be installed before the engine. Coolers that are installed before the engine will invalidate the engine warranty.

20. Centa Coupling CF-M-160 (RDG2779)

Centa have given Barrus permission to use the following instruction on how to fit the coupling: When assembling the coupling all the bolts and nuts must be tightened to the correct torque using a torque wrench. Tightening by “feel” will not give a satisfactory result.

- Remove the clamping bush from the coupling.
- Degrease the propeller shaft and the bore of the clamping hub. Leave the special grease only in the tapered bore of the coupling hub, and on the outside of the clamping hub. **DO NOT USE SOLVENTS.**
- Mount the coupling onto the gearbox output flange. Note: The M10 tapped holes in the coupling are 15/17mm, so care must be taken to use screws or studs of the correct length. Centa recommend the use of M10 x 25 screws or M10 x 40 studs. If using studs the shorter (10mm) screwed portion should be inserted into the coupling. **TIGHTENING TORQUE IS 45Nm**
- Push the clamping hub fully onto propeller shaft.
- Connect the clamping hub/propeller shaft onto the coupling. The connecting screws of the clamping bush must be tightened alternately in several steps until the required tightening torque is reached. Finally, the tightening torque of all fasteners must be checked all round. **TIGHTENING TORQUE (M12x40) is 79Nm**

The tightening of the connecting screws between the clamping bush and the hub means that the clamping hub/propeller shaft will be dragged into the coupling by a few millimetre’s, thereby effectively shortening the installation length. Sufficient free space (minimum 10mm) should be available between the outer bearing and the propeller hub.

The propeller-thrust (or propeller-pull in reverse drive) is safely transmitted via the coupling from the propeller shaft to the gearbox, but the design of the coupling is such that the rubber must be compressed when sailing in the forward direction. The coupling is not suitable for use with vee-drive gearboxes having outputs of the quill-shaft arrangement where the coupling would be subject to a pulling force when sailing forward.

The coupling uses a bonded rubber element, and care should be taken not to contaminate the rubber by indiscriminate use of solvents or anaerobic liquids.

21. PRM 280DP Gearbox with Power Take Off (Optional Extra)

The PRM 280 with power take off is designed for driving hydraulic pumps made to SAEJ77

Series B specification. The maximum power which can be transmitted is 22kW (29.5hp) per 1000rpm.

The power take off operates in the opposite direction to the gearbox input shaft. The output of the live power take off is the same speed as the engine.

22. Installation Check List

	Please tick box ✔
Engine alignment correct, clearance all round, check propeller turns by hand (Ensure ignition is off battery and battery master switch is off)	
Anti-Vibration mounts correct height, spacers if necessary. Make sure all nuts are tight	
Exhaust system as specified	
Battery leads are of correct size, tightened and start battery is charged	
Check tension of alternator belts, wiring connected and belt alignment checked if removed	
Check fuel system is connected correctly and primed	
Fuel line water trap installed and water drained off	
Check header tank connections are correct way round, constant pipework rise to header tank	
Check level of coolant in header tank and correct ratio of antifreeze to water	
All air has been bled from calorifier and pipework	
Engine and gearbox oil levels are as specified	
Throttle and gear cables correctly adjusted and operating smoothly	
All pipework and cabling supported and not chaffing, slack to allow movement of engine	
Engine control panel installed in a position where it is not out in the open	
Confirm engine control panel, gauges and warning lights are all operational	
Suitable specification of hose between seacock and seawater pump with no restrictions is fitted	
Run the engine for 20 minutes with the boat tied up and in gear (at ½ speed). Check for leaks and that all systems operate correctly	
Check & Set the Engine Idle Speed to 875 rpm (when warm)	
Check for leaks	
Explain/Demonstrate daily/weekly/periodic maintenance checks	
Explain/Demonstrate off season storage and maintenance	
Installer's signature	
Installer name/company	

SECTION 6 – Operation

NOTICE:

REFER TO THE SHIRE MANUAL PRIOR TO STARTING THE ENGINE.

1. Starting the engine for the first time

- Remove ignition key.
- Ensure all oil and coolant levels are checked.
- Ensure both the engine and domestic batteries are connected. Both battery master switches must be turned on. Failure to do so may damage the domestic alternator.
- Ensure that the raw water seacock is turned on.

2. Starting Procedure

- Ensure there is no one in the engine compartment.
- Ensure the engine compartment door is closed.
- Ensure the gearshift control level is set to neutral and that all persons are clear of any moving parts.
- Insert ignition key.
- Turn key to on position. The glow plug light will illuminate.
- Observe warning lights (and gauges on deluxe panel). Note: The engine water temperature overheat warning light will only come on for a brief period of time when the ignition is first turned on as a bulb check. It will then only illuminate in the case of the engine coolant temperature exceeding the maximum safety level.
- Wait for the glow plug light to go out.
- Turn key to start and hold to crank.
- Crank the engine for no more than 15 seconds.
- Upon engine start, immediately release the key.
- Key will return to on position.
- The warning buzzer will stop and on the deluxe panel, the oil pressure gauge will show an oil pressure of 2.5 - 3.5 bar (36 - 51 psi).
- Should any warning light not go out, or if there is no reading on the oil pressure gauge, the buzzer will continue sounding. In this case, stop the engine immediately and check the relevant system (Note: If the charge light does not go out, briefly increase the engine speed).
- Once started check that sea water is coming out of the water cooled exhaust outlet in the hull of the boat.

- Stop engine if any abnormal noises are detected.
- Visually check the engine for oil, fuel and coolant leaks, after initial start-up and at regular intervals. Note: Engine must be stopped to carry out this check.

3. Stopping Procedure

- Move speed control lever to idle position.
- Turn key to off position.

4. Full Load Running

- Running diesel engines near there rated output (maximum load) regularly will disperse accumulated carbon and condensation, enhancing engine life and reducing emissions.

5. Refuelling

WARNING:

DIESEL FUEL IS FLAMMABLE AND EXPLOSIVE UNDER CERTAIN CONDITIONS.

WARNING:

DIESEL FUEL IS HARMFUL TO SKIN. MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

- All Shire boat engines run on diesel fuel.
- Please note that when the vessel is to be left for any period of time, the fuel tank should be left full to eliminate the build-up of condensation and formation of water in the fuel tank.
- Engine to be turned off while refuelling
- The fuel type for all Shire work boat engines is diesel. **DO NOT USE BIODIESEL.**

6. Diesel Fuel Additive

The use of diesel fuel additive is strongly recommended on Shire engines. The quality of the fuel available when cruising is often unknown. Also the fuel may have been in storage for long periods of time. The use of additives will ensure that your engine fuel injection system is in top condition which should result in many years of smooth reliable operation, without the cost and inconvenience of expensive breakdowns due to poor quality fuel. It has also been

found that improvements in fuel consumption and start ability are an added benefit of using this product. Diesel fuel additive is available from your Shire dealer in a handy 500ml container, Part Number RDG80210219.

7. Exhaust Back Pressure (Work Boat with dry exhaust)

- The engine exhaust outlet must be at least 300mm (12”) above the outside seawater level of the hull. If not an exhaust high rise kit and/or lock box/swan neck must be used to prevent sea water flowing back up the exhaust and causing engine damage.

The back pressure falls within the manufacturers recommended range when using the optional exhaust system (see **18. Exhaust System** from **Section 5 – Installation**) with the engine.

8. Single Shift Control Lever Side Mount Operation - Optional (RDG9210055)

To engage forward or reverse gear:

- Lift the safety latch under the handle before shifting.

To rev the engine in neutral:

- Pull the lever out sideways from the main body.
- Lift the safety latch under the handle then shift
- Move shift lever backwards or forwards to increase engine speed.

SECTION 7 – Service Procedure

NOTICE:

REFER TO THE MANUAL PRIOR TO CARRYING OUT ANY SERVICE OR MAINTENANCE WORK.

WARNING:

PRIOR TO CARRYING OUT ANY SERVICE OR MAINTENANCE WORK MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

1. Engine Oil and Filter Change

WARNING:

BURN HAZARD! WAIT UNTIL THE ENGINE COOLS SLIGHTLY BEFORE YOU DRAIN THE ENGINE OIL. HOT ENGINE OIL MAY SPLASH AND BURN YOU.

- Change the engine oil while the engine is still warm.
- Remove the blanking plug in the sump pump spout (6mm Allen key).
- Place a plastic tube over the spout and into a container. Operate the pump handle to empty the sump. Note: Remember to refit the blanking plug afterwards.
- Place a drip tray under the engine to catch the small amount of oil that will escape from the oil filter. Using the strap type oil filter removal tool supplied with the engine, slacken the filter from the engine block in an anti-clockwise direction. Remove the tool and spin off the filter.
- Lightly oil the new filter O ring seal and install the filter onto the engine. Spin it on in a clockwise direction and finally tighten by hand only as firmly as you can.
- Refill the sump using the orange oil filler cap in the rocker cover on top of the engine.
- Oil level should be to the top mark on the dipstick.
- Run the engine for 5 minutes before checking the oil level with the dipstick and top up if required.
- Do not exceed the maximum oil level marker as this may cause damage to the internal components of the engine.

2. Air Filter Check and Change

- Release the two spring clips. Pull off the end cover to reveal the filter element. The element simply pulls out.
- To fit the new element, slide the open end of the filter element into the main body. Gently push the element until fully seated. Refit the end cover.
- The air filter is constructed from pleated paper. Inspect it closely for dust or dirt. The air filter cannot be cleaned and must be replaced when dirty. The engine requires clean unrestricted air to run efficiently. Failure to maintain the air filter could result in smoke, increased fuel consumption and ultimately engine damage.

3. Gearbox Oil Change

WARNING:

BURN HAZARD! WAIT UNTIL THE GEARBOX COOLS SLIGHTLY BEFORE YOU DRAIN THE GEARBOX OIL. HOT OIL MAY SPLASH AND BURN YOU.

Some engines may have an optional gearbox sump pump fitted. To change the oil in this circumstance, follow the same procedures as were outlined for changing the engine oil. For engines without a gearbox sump pump follow the procedure below.

- Change the gearbox oil while it is still warm (Please refer to the gearbox manual for more information).
- Place a tray beneath the gearbox that will hold at least 2 litres.
- Remove the drain plug and allow 5 minutes for the oil to drain thoroughly.
- Replace the drain plug. Ensure that the sealing washer (if used) is still in place and in good condition before tightening. Fit a new washer if required.
- Refill the gearbox with oil to the upper mark on the dipstick. Screw the dipstick in fully, to establish level. Refer to the PRM owner manual for more details. **Section 8** in this Shire manual contains details of oil specifications.
- Do not overfill the gearbox as this can damage the internal components.

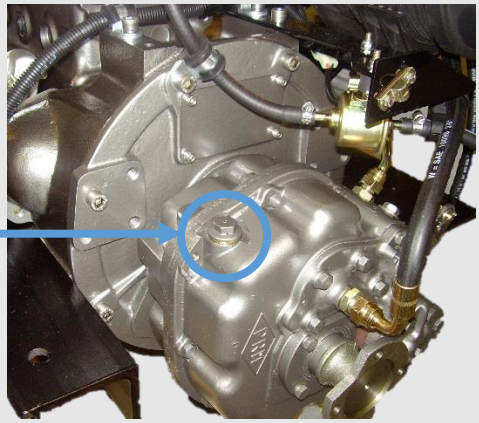
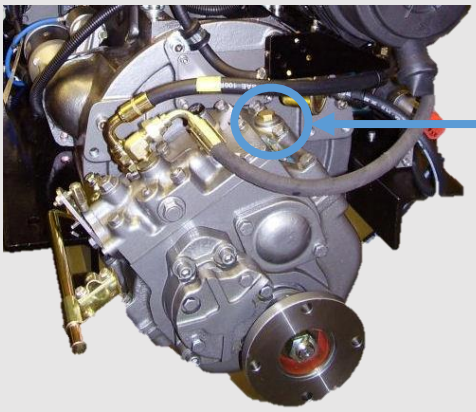
Gearbox Model	Location of Dipstick / Filler Plug / Drain Plug
PRM 150	Level dipstick & Filler Plug 
PRM 280	 Level dipstick & Filler Plug

Figure 17: Location of Dipstick / Filler Plug / Drain Plug on Gearbox

4. Disposal of Oil and Related Items

NOTICE:

ALWAYS BE ENVIRONMENTALLY RESPONSIBLE.

- Please dispose of used oil and oil filters safely with due regard for the environment and take to your local waste oil disposal point.
- Do not allow oil or contaminated parts to enter the inland water way system.

5. Primary Fuel Filter Drain – Shire 43 & 49

WARNING:

DIESEL FUEL IS FLAMMABLE AND EXPLOSIVE UNDER CERTAIN CONDITIONS.

WARNING:

DIESEL FUEL IS HARMFUL TO SKIN. MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

- Place a small drain bowl under the primary fuel filter / water trap.
- Loosen the drain screw located in the bottom of the fuel filter / water trap (**Figure 18**)
- Drain off any water.
- Once the water has been drained, retighten the drain screw.
- It is unlikely the complete fuel system will require bleeding.
- Run for 5 minutes.
- Check that the drain union is tight and that there are no leaks.
- Do not over tighten the drain screw.

The boat builder should have fitted an additional water trap in the fuel system. Ensure that this is drained regularly.

Figure 18: Primary Fuel Filter Drain Screw

6. Primary and Secondary Fuel Filter Change

DANGER:

DIESEL FUEL IS FLAMMABLE AND EXPLOSIVE UNDER CERTAIN CONDITIONS.

WARNING:

DIESEL FUEL IS HARMFUL TO SKIN. MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

- Ensure the fuel tank is at least ¾ full prior to undertaking this procedure.
- Turn off the main boat fuel supply tap. This is located on or near the fuel tank.
- Place a small drip tray under the filter body.
- Remove the fuel filters using a filter strap wrench. Unscrew them until loose then remove by hand.
- Primary fuel filter only: Retain the metal fuel filter drain screw from the old filter and reuse in the new filter. The part number for the drain screw is RDG9189022.
- Smear a small amount of clean fuel on all of the O ring seals that are supplied with the new filter element.
- Screw the new element back into the filter head. Tighten by hand only.
- Turn the main boat fuel supply tap back on.
- Ensure the system is correctly bled before attempting to start up.

The same procedure is used for both the primary and secondary fuel filter changes.

7. Fuel System Bleeding

DANGER:

DIESEL FUEL IS FLAMMABLE AND EXPLOSIVE UNDER CERTAIN CONDITIONS.

WARNING:

DIESEL FUEL IS HARMFUL TO SKIN. MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

- Ensure the fuel tank is at least ¾ full prior to undertaking this procedure.
- Open the bleed screw on top of the engine fuel filter (**Figure 19**).
- Operate the electric fuel pump by turning the ignition on.
- After the fuel filter has been purged of air, close the bleed screw.
- Undo **ALL** the injector pipe connections.
- Crank the engine over with the starter motor. When fuel can be seen, stop cranking.
- Tighten the injector pipe connections.
- Wipe off any excess fuel.
- Crank the engine.
- The engine should now start. If it does not start, repeat the above procedure.
- Check for any leaks and clean up any spilt fuel.

If the fuel filter are the only items being replaced, the injector pipes many not require bleeding.

Figure 19: Fuel Filter Bleed Screw

8. Cooling System

DANGER:

SCALD HAZARD! NEVER REMOVE THE COOLANT PRESSURE CAP IF THE ENGINE IS HOT. STEAM AND HOT COOLANT WILL SPURT OUT AND SERIOUSLY BURN YOU. TIGHTEN THE CAP SECURELY AFTER BEING REMOVED. STEAM CAN SPURT OUT DURING ENGINE OPERATION IF THE CAP IS LOOSE.

WARNING:

BURN HAZARD! WAIT UNTIL THE ENGINE COOLS BEFORE YOU DRAIN THE ENGINE COOLANT. HOT ENGINE COOLANT MAY SPLASH AND BURN YOU.

- To check the coolant level, ensure that the engine has been shut down for at least half an hour.
- The coolant level can be checked visually and should be between the two level marks formed on the front of the white plastic expansion tank.
- If required, top up the level with coolant (50% clean tap water and 50% ethylene glycol based anti-freeze) through the expansion tank filler cap.
- Do not use water only to top up as this weakens the coolant mix, reducing the level of frost protection and anti-corrosion protection of the coolant.

9. Belt Adjustment

WARNING:

SEVERE HAZARD! KEEP HANDS AND OTHER BODY PARTS AWAY FROM MOVING/ROTATING PARTS. WEAR TIGHT FITTING CLOTHING AND KEEP YOUR HAIR SHORT OR TIE BACK. REMOVE ALL JEWELLERY BEFORE COMMENCING WORK. CHECK BEFORE STARTING THE ENGINE THAT ANY TOOLS OR RAGS USED DURING MAINTENANCE HAVE BEEN REMOVED FROM THE AREA.

- Ensure the ignition key is removed before carrying out any adjustments.
- Turn the battery master switch to the off position before carrying out any adjustments

- Depress the longest run of the drive belt to be checked. If the travel exceeds 15-20mm using hard finger pressure, the belt needs re-tensioning.
- Loosen the upper adjuster on the alternator. Loosen the lower mounting pivot nut and bolt. Pull out either using hand pressure or using the tensioning screw, depending on which alternator belt is to be tensioned.
- Pull the alternator away from the engine to tighten the belt.
- Hold the alternator in position and retighten all the bolts

If the belts are over tightened, alternator bearing failure will occur.

10. Belt Maintenance

WARNING:

SEVERE HAZARD! KEEP HANDS AND OTHER BODY PARTS AWAY FROM MOVING/ROTATING PARTS. WEAR TIGHT FITTING CLOTHING AND KEEP YOUR HAIR SHORT OR TIE BACK. REMOVE ALL JEWELLERY BEFORE COMMENCING WORK. CHECK BEFORE STARTING THE ENGINE THAT ANY TOOLS OR RAGS USED DURING MAINTENANCE HAVE BEEN REMOVED FROM THE AREA.

- Ensure the ignition key is removed before carrying out any maintenance.
- Turn the battery master switch to the off position before carrying out any maintenance.
- Do not allow oil to contact the belt. Oil attacks the construction of the belt. This reduces the drive efficiency and ultimately cause it to fail prematurely.
- Replace the belt if it cracks or splits and as the adjustment nears the limit of travel.

Some boat builders may remove one or more of the alternators during the installation of the engine. It is essential that when the alternators are refitted that the alignment is perfect or premature belt wear will occur.

11. Belt Replacement

WARNING:

SEVERE HAZARD! KEEP HANDS AND OTHER BODY PARTS AWAY FROM MOVING/ROTATING PARTS. WEAR TIGHT FITTING CLOTHING AND KEEP YOUR HAIR SHORT OR TIE BACK. REMOVE ALL JEWELLERY BEFORE COMMENCING WORK. CHECK BEFORE STARTING THE ENGINE THAT ANY TOOLS OR RAGS USED DURING MAINTENANCE HAVE BEEN REMOVED FROM THE AREA.

- Ensure the ignition key is removed before replacing any belts.
- Turn the battery master switch to the off position before replacing any belts.
- Ensure that you have the correct replacement belts before starting this procedure. Some engines may have been fitted with non-standard optional alternators which may not use the belt sizes listed. Make a note of these belt sizes upon delivery.
- Loosen the top adjuster bolts and the lower mounting pivot nut and bolt.
- Push the alternator towards the engine to loosen the belt.
- Remove the belt.
- Hold the belt in position over the top alternator pulley. Rotate the engine if required by hand, to guide the new belt into the “vee”.
- Re-tension the belt as above.

12. Control Panel Maintenance

WARNING:

REMOVE THE IGNITION KEY BEFORE WORKING IN ENGINE COMPARTMENT. TURN BATTERY ISOLATION SWITCHES OFF.

- **To replace an illumination bulb:** Release the panel from its mounting. The bulbs are accessible from the rear of the panel. Remove the wires, unscrew the nut and pull out the bulb housing from the panel. Remove the bulb and replace. Refit bulb housing, screw the nut back up and refit the wires.
- **To replace any gauge:** Release the panel from its mounting. The gauges are accessible from the rear of the panel. Unplug the wire connectors, unscrew and pull the gauge out of the panel. Replace the gauge and refit. Reattach the wiring

connectors.

Periodically squirt a lubricant into the key switch slot when the key has been removed (see Section 8 – Service Schedule). A lubricant such as WD40 – with silicon, would be suitable. Other lubricants are available. Then with the battery master switch turned off, operate the key switch a couple of times. This will ensure the lubricant works into the mechanism.

13. Anode Replacement

- The anode is located in the inlet end of the main heat exchanger. (**Figure 20**).

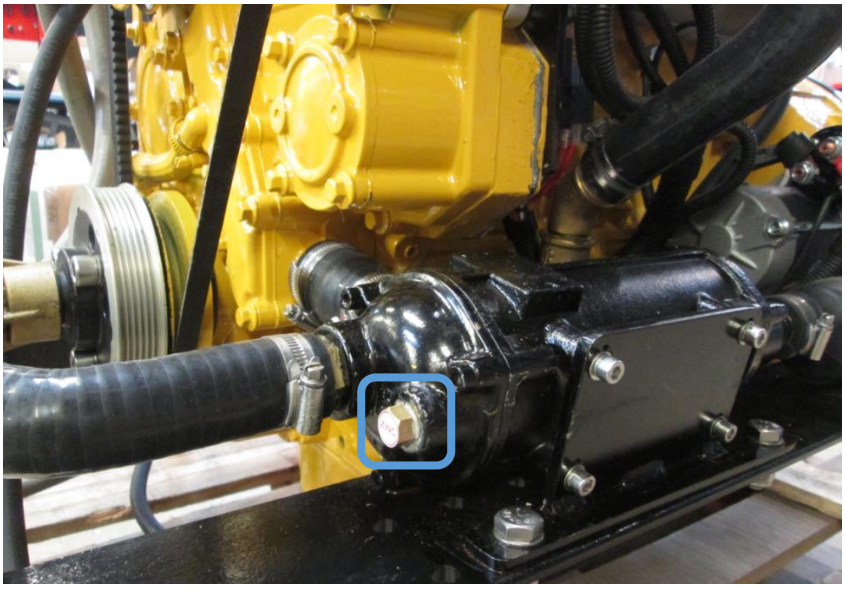


Figure 20: Work Boat Anode Location

14. Raw Water Pump Impellor Change

- Remove the pump cover plate.
- Remove the pump impeller (special tools are available from Chandleries to assist with this task).
- Note: Do not lever against the front of the pulley housing as it is easily damaged.
- Inspect the pump housing and front housing for damage or wear.
- Replace the impellor.
- Replace the cover plate gasket if damaged.
- Replace any other worn components as necessary.

15. Engine Heat Exchanger Tube Stack Flushing

- When the engine is cold, drain the water from the engine block. Remove the hose from the tap and drain.

- Drain water from the heat exchanger. The drain plug is in the bottom of the heat exchanger end cap.
- Disconnect the pipes and hoses from the engine heat exchanger.
- Remove the heat exchanger from the engine.
- Mark the position and remove the end caps from the heat exchanger.
- Carefully remove the tube stack from the centre if the heat exchanger.
- Fully flush between the tubes to remove any dirt or scum build up.
- Inspect the tube stack and replace if damaged.
- Reassemble and refit, checking the end caps “O” rings are in good condition.
- Ensure the end caps are fitted in the correct orientation. If they are not in the correct orientation, overheating will occur which will not be covered under the warranty.
- Refill the engine with coolant as described earlier.

16. Winterization of Seawater Cooling System

- To prevent frost damage to the seawater cooling circuit components due to freezing, ensure all seawater or raw water is drained from the system.
- Alternatively, run neat antifreeze through the seawater pump inlet to protect the system.
- Ensure that the antifreeze is drained before starting the engine during the next season. This is to ensure that it does not get into the marine environment. Dispose of the antifreeze correctly.

SECTION 8 – Service Schedule

NOTICE:

REFER TO THE SHIRE MANUAL PRIOR TO CARRYING OUT ANY SERVICE OR MAINTENANCE WORK.

WARNING:

PRIOR TO CARRYING OUT ANY SERVICE OR MAINTENANCE WORK MAKE SURE THE RELEVANT PERSONAL PROTECTION EQUIPMENT IS WORN.

1. Specifications and Capacities

Specification of Coolants and Lubricants to use:

Component	Lubricant
Engine	SAE 15W 40 API Class CH-4 / CF-4 Oil
Coolant	50% Clean Water + 50% Ethylene Glycol Antifreeze
PRM 150 and 280 Gearbox	Engine Oil

Engine Oil Capacity (with Filter):

Engine	Capacity (Litres)	Capacity (Pints)
43 & 49	9.5	16.7

Gearbox Oil Capacity (Excluding Cooler):

Gearbox	Capacity (Litres)	Capacity (Pints)
PRM 150	1.4	2.5
PRM 280	1.5	2.7

2. Service Intervals

	Check	Change	Notes
Engine Oil & Filter	Daily (Level)	Every 250 Hours OR 12 Months*	First change after 50 Hours
Gearbox Oil	Weekly (Level)	Every 250 Hours OR 12 Months*	First change after 25 Hours
Coolant Level	Daily (Level)	Every 24 Months	-
Primary Fuel Filter **	50 Hours	At first 50 Hour service and then every 250 Hours OR 12 Months*	Drain water every 50 Hours OR Monthly***
Secondary Fuel Filter **	-	Every 500 Hours OR 12 Months*	If large quantities of dirt or water are found in the Primary Fuel Filter then change at 250 Hours
Air Filter Element	250 Hours	Every 750 Hours OR 24 Months*	Sooner if required
Drive Belts	Daily	As required	Adjust as necessary
All Hoses	50 Hours	As required	Check hoses for damage or leaks. Replace as necessary
Key Switch	Lubricate	Every 150 Hours OR 12 Months*	As per instructions in Section 7 - Service Procedure
Sacrificial Anodes	250 Hours	Every 500 Hours OR 12 Months*	Check and change more frequently if local conditions require it
Raw Water Pump Impellor	250 Hours	Every 500 Hours OR 12 Months *	Change more frequently if operating in shallow or sandy waters
Main Heat Exchanger	500 Hours	-	Check and clean more frequently if local conditions require it

* Whichever occurs first.

** Only original filters which meet the Recreational Craft Directive should be fitted to your engine

*** If large quantities of water are found in the fuel when the filter is drained, increase the frequency of draining.

SECTION 9 – Wiring Diagrams

1. Engine Wiring Diagram Shire 43 & 49

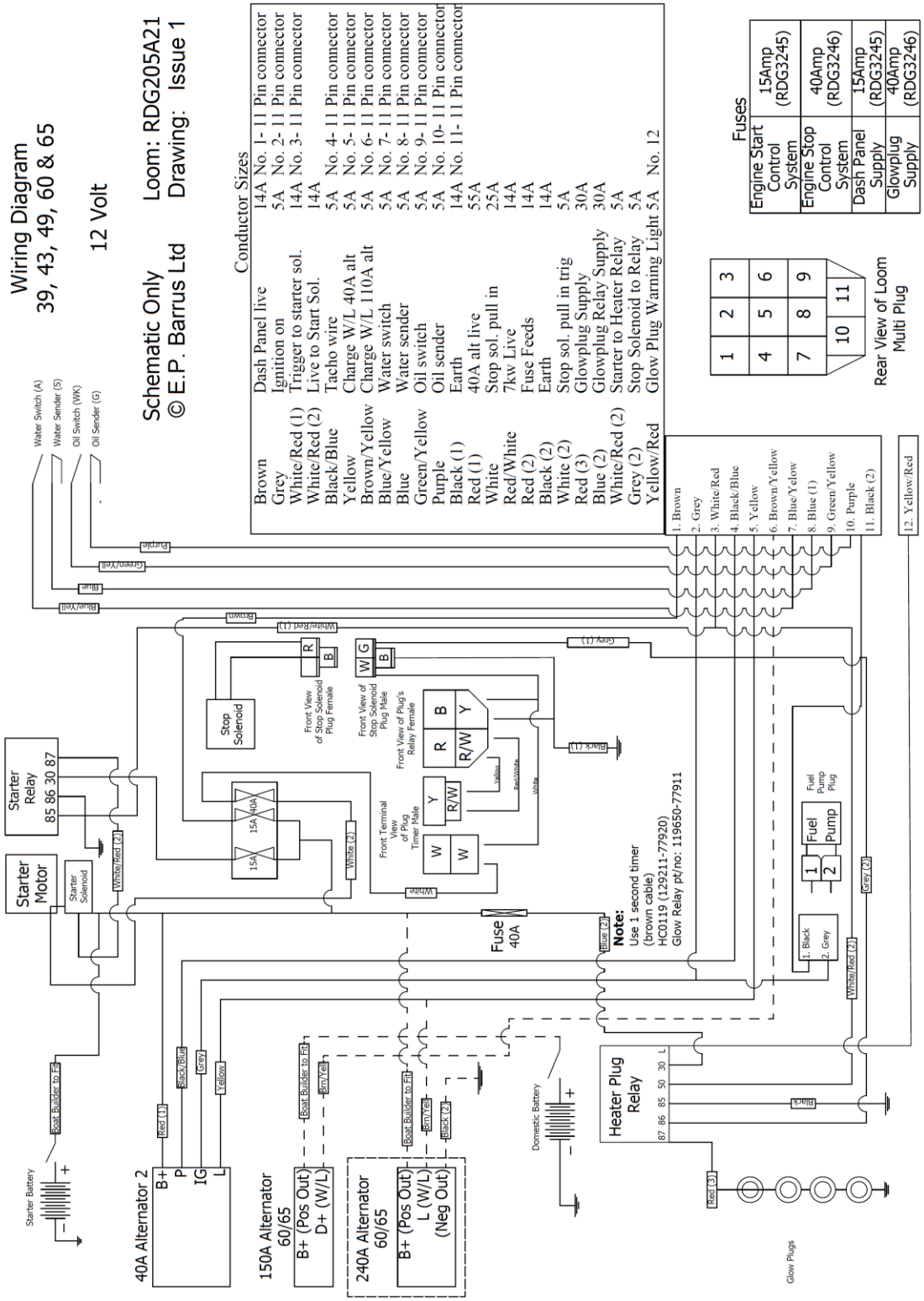


Figure 21: Shire 43 & 49 Wiring Diagram

2. Shire 43 & 49 Cold Start Wiring Diagram

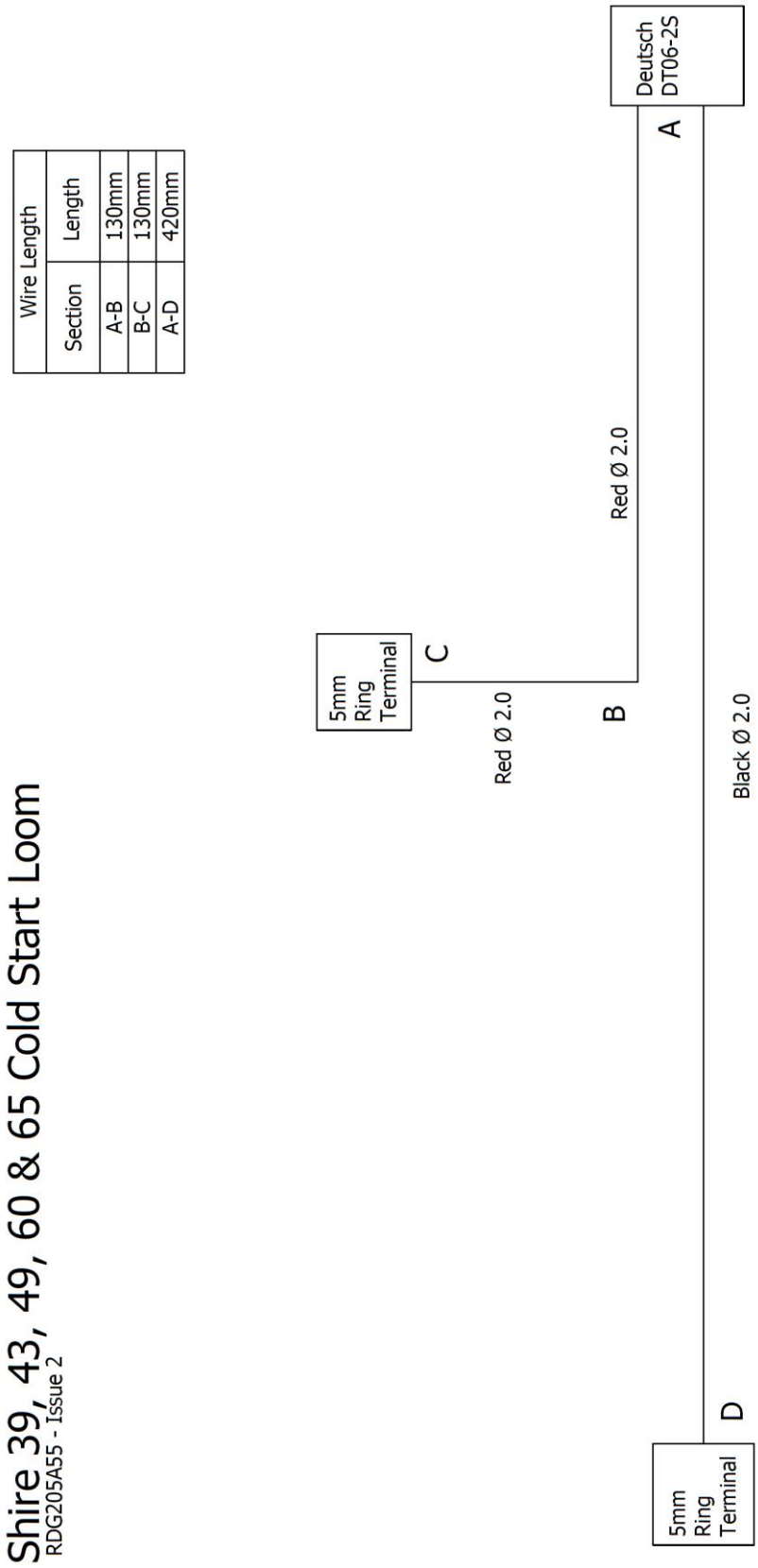


Figure 22: Shire 43 & 49 Cold Start Wiring Diagram

3. Standard Control Panel Wiring Diagram

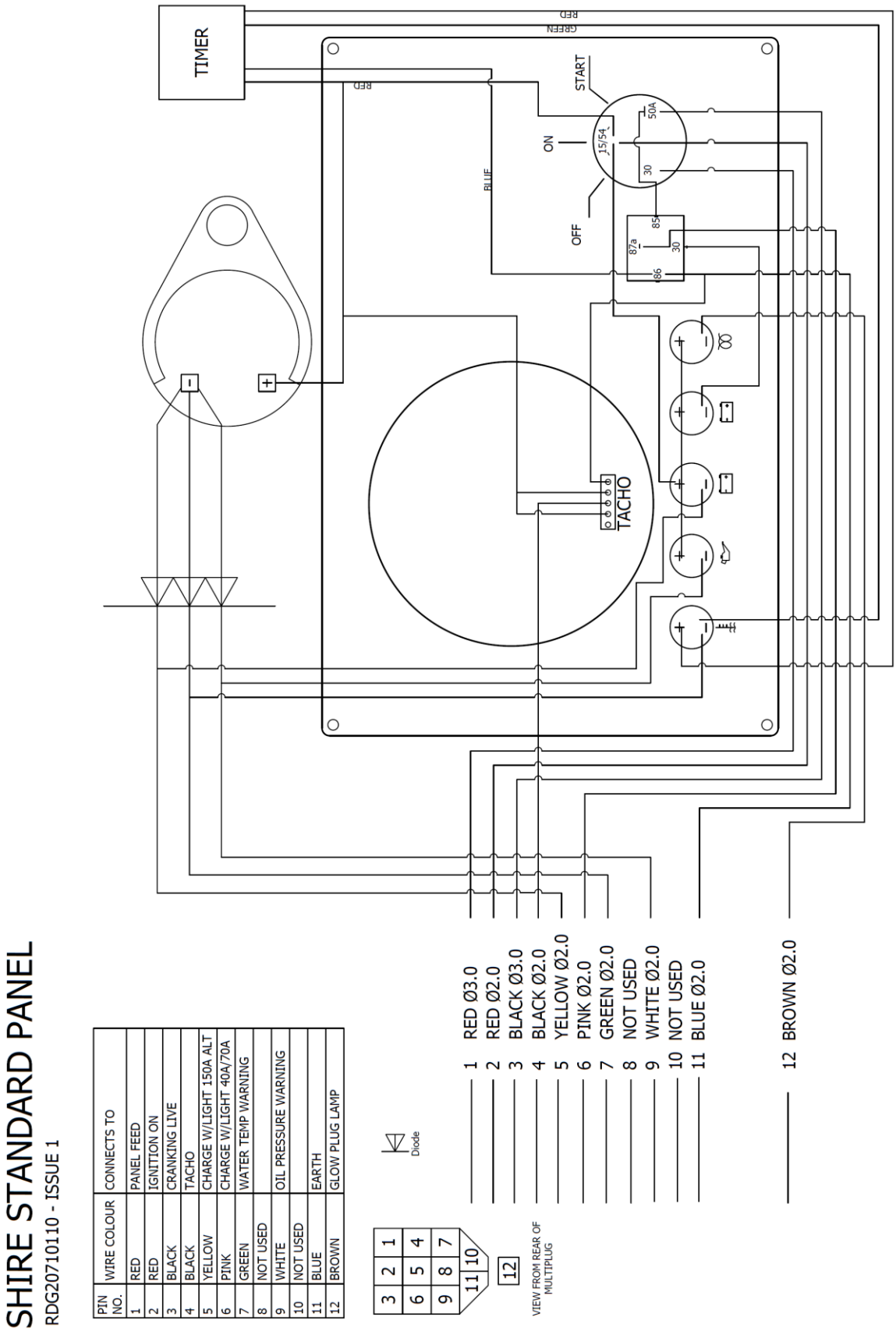


Figure 23: Standard Control Panel Wiring Diagram

4. Deluxe Control Panel Wiring Diagram

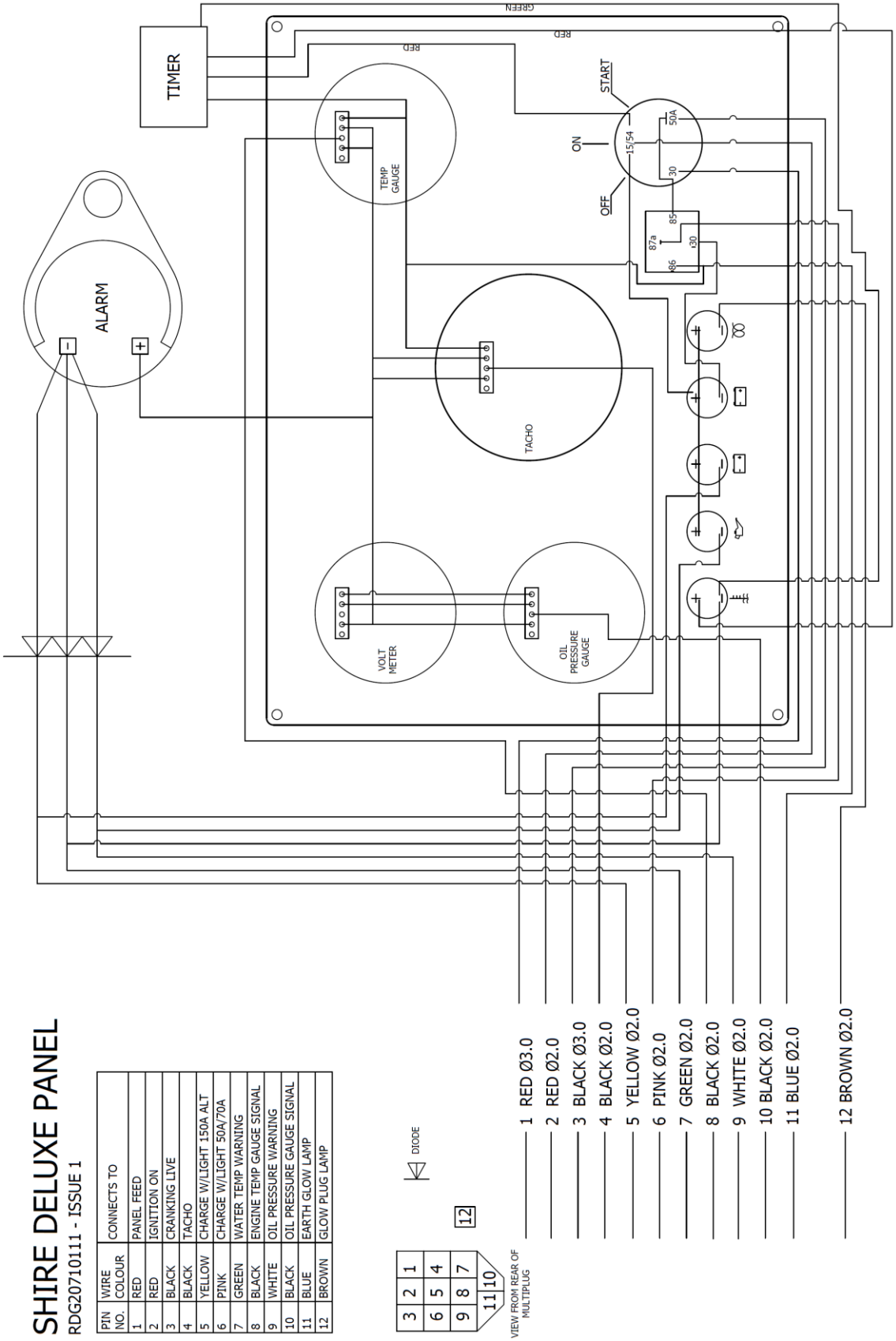


Figure 24: Deluxe Control Panel Wiring Diagram

SECTION 10 – Technical Data

1. Engine Data

Engine Model	**Shire 43 / 49**	
Type	Vertical In-Line Diesel Engine	
Combustion System	Direct Injection	
Aspiration	Natural	
Number of Cylinders	4	
Bore x Stroke	87 x 103mm	
Displacement	2.449L	
Rated Output/Speed	**Shire 43** 32kW (43hp) at 2300rpm	**Shire 49** 36.5kW (49hp) at 3000rpm
Low Idling	875 - 900 rpm	
High Idling	**Shire 43** 2500 ±25 rpm	**Shire 49** 3200 ±25 rpm
Direction of Rotation	Anti-clockwise Viewed from Flywheel End	
Lubricating System	Pressure Splashing	
Normal Oil Pressure at Rated Engine Speed	0.25 – 0.4 MPa / 2.5 –4 bar / 36 – 58 psi	
Normal Oil Pressure at Low Idle Speed	0.068 MPa / 0.68 bar / 10 psi	
Electric Starting System	Starter Motor: DC12V	
	Starter Capacity: 2.3kW	
	Recommended Start Battery Capacity: 12V 100Ah	
Valve Clearances (Exhaust and Inlet)	0.2 ± 0.05mm	

2. Return Diesel System

Maximum Fuel Temp	43°c
Maximum Flow	0.3 Litre / Min (3000 rpm)
Flow at Idle	0.1 Litre / Min

3. Dry Weight of Engine Data

Dry Weight of Engine (Including Gearbox)*	
Model	**Dry Weight (kg)**
Shire 43 & 49	320kg

* The dry weights stated are for the standard engine in each model range. If a different gearbox or additional alternators are ordered the weight will change accordingly.

4. Torque Settings for Screws, Bolts and Nuts

Main Bolts and Nuts

Name	Specification	Tightening Torque (Nm)	Tightening Torque (Degrees)
Main Bearing Cap Bolts	M10 x 1 (Grade 10.9)	First time: 30±1	Second time: 60±3°
Cylinder Head Bolts	M11 x 1.5 (Grade 10.9)	First time: 30 Second time: 50	Third time: 60° Fourth time: 60°
Connecting Rod Bolts	M8 x 1 (Grade 12.9)	First time: 25±1	Second time: 60±3°
Flywheel Bolts	M12 x 1.5 (Grade 12.9)	100±3	-
Glow Plugs	M10 x 1.25	20~25	-
Injector Clamp Plate Bolt	M8 x 1.25 (Grade 10.9)	20	-
Injection Pump Drive Shaft Nut	-	80~100	-
Crankshaft Pulley Bolt	M18 x 2 (Grade 10.9)	First time: 210+15	Second time: 60±2.5°

General Use Screws, Bolts and Nuts

	Thread Diameter					
	M6	M8	M10	M12	M14	M16
Grade 8.8	9~11	25~30	41~51	73~89	122~149	182~222
Grade 10.9	12~14	29~35	58~71	105~128	160~195	247~290

5. Cylinder Head Tightening Sequence

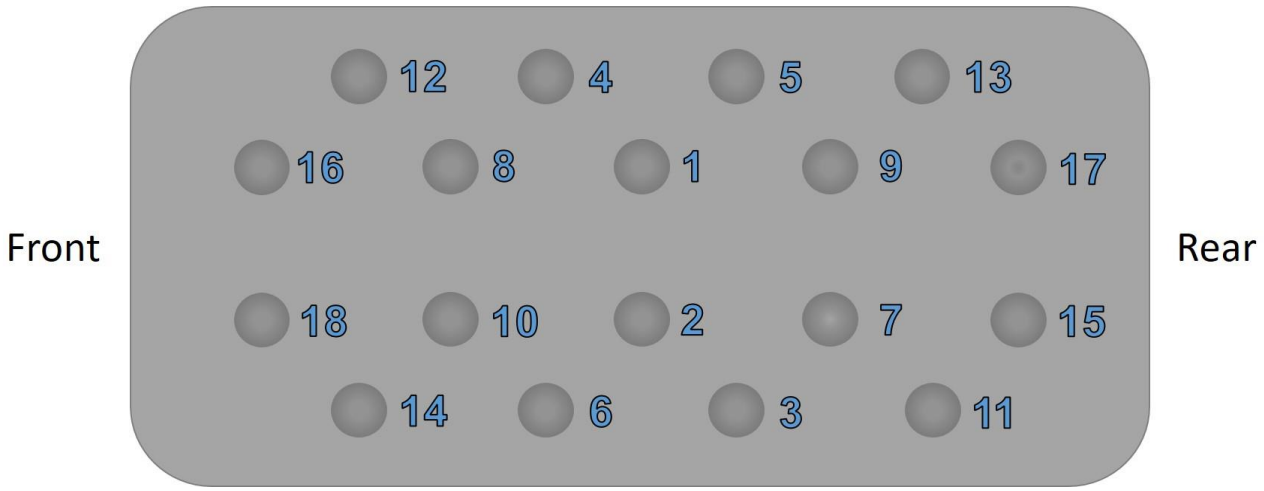


Figure 25: Cylinder Head Tightening Sequence

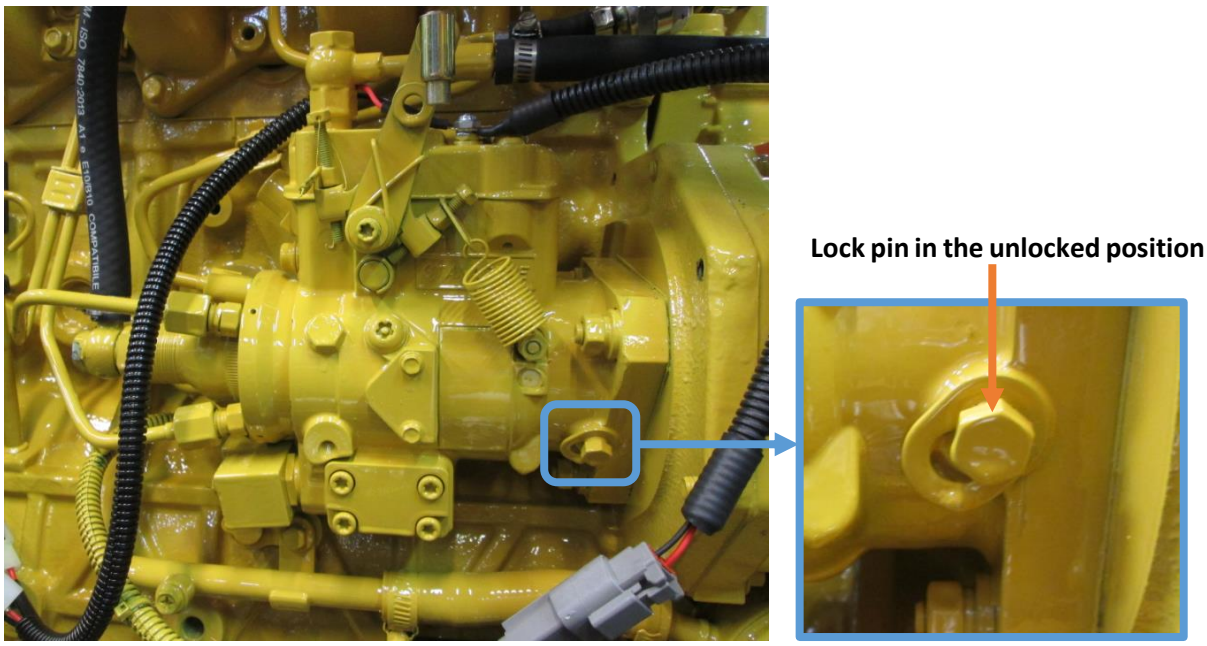
- Tighten all the cylinder head bolts to 30Nm following the sequence shown in **Figure *25***f.
- Tighten all the cylinder head bolts to 50Nm following the sequence shown in **Figure 25**.
- Put a paint mark on each bolt as reference point.
- Turn all the cylinder head bolts 60° clockwise following the sequence shown in **Figure 25**.
- Turn all the cylinder head bolts a further 60° clockwise following the sequence shown in **Figure 25**.

The bolts can only be reused a <u>MAXIMUM</u> of two times

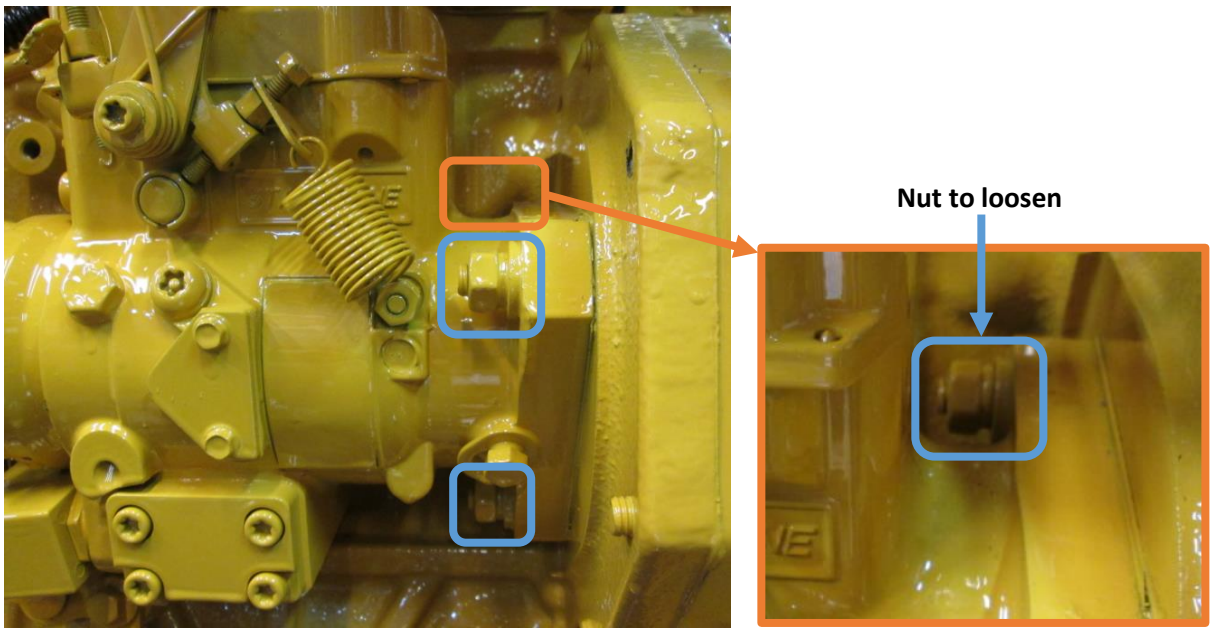
6. Fuel Injection Pump

If the fuel injection pump is removed and replaced for any reason, please be aware that there is no key or master spline on the injection pump drive shaft. To achieve the correct injection pump timing either look at the Stanadyne website or follow the instructions below:

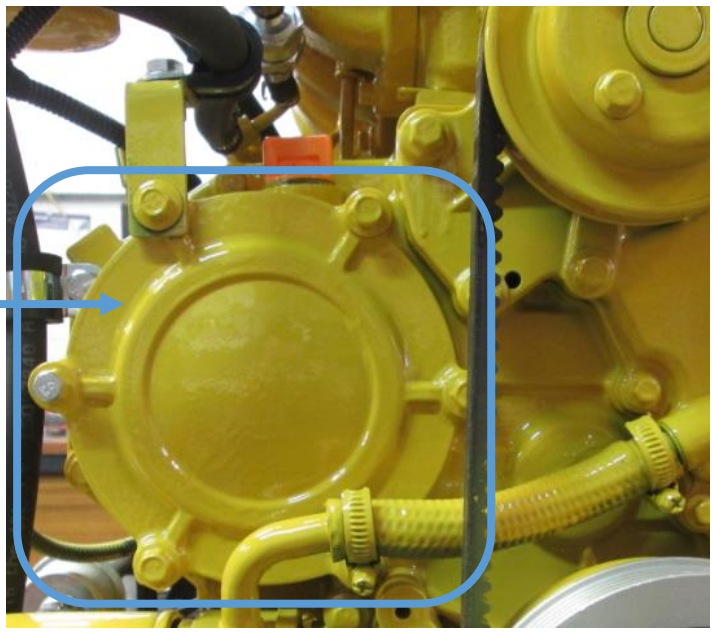
- Make sure the timing lock pin on the fuel injection pump is in the unlocked position.



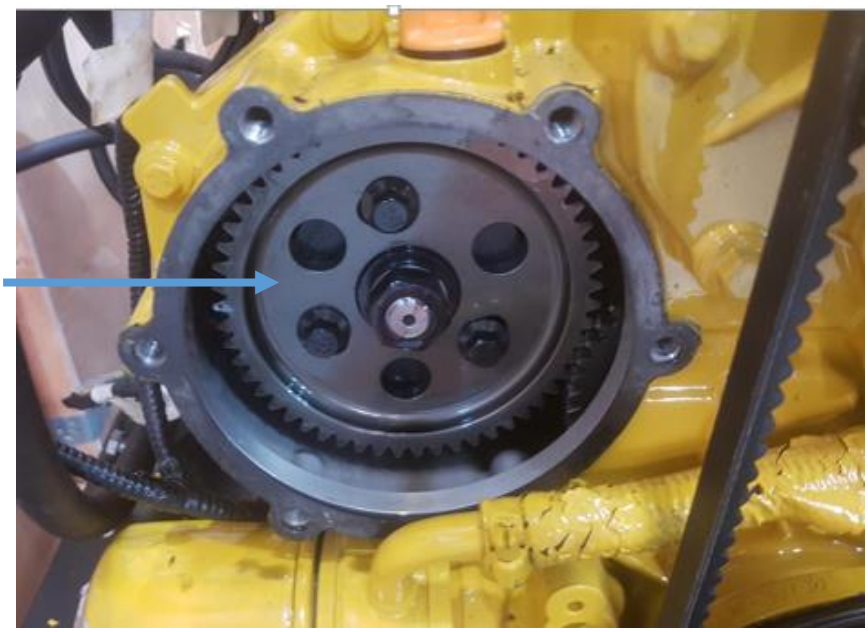
- Loosen the three nuts securing the fuel injection pump to the engine. Make sure the fuel injection pump is in the middle of its adjustment on the slots. When the fuel injection pump is in the middle of the slots retighten the nuts.



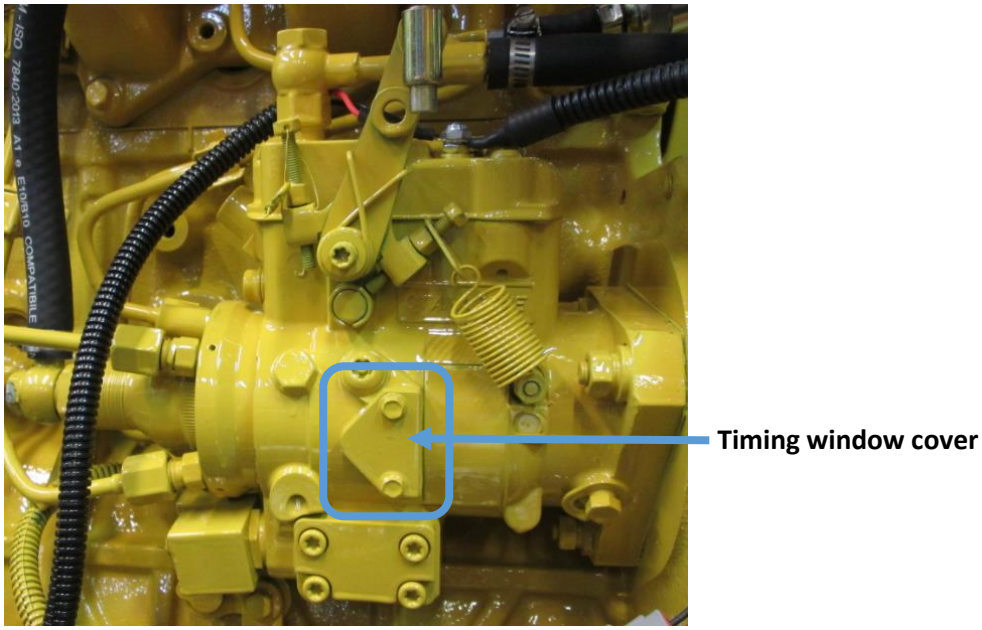
- Remove the front cover from the engine.



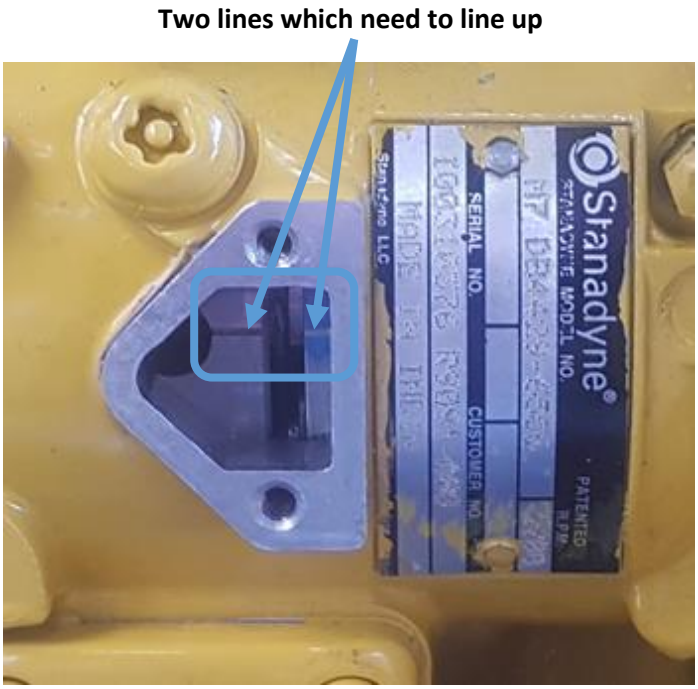
- Make sure the pump timing gear is loose on the pump shaft.



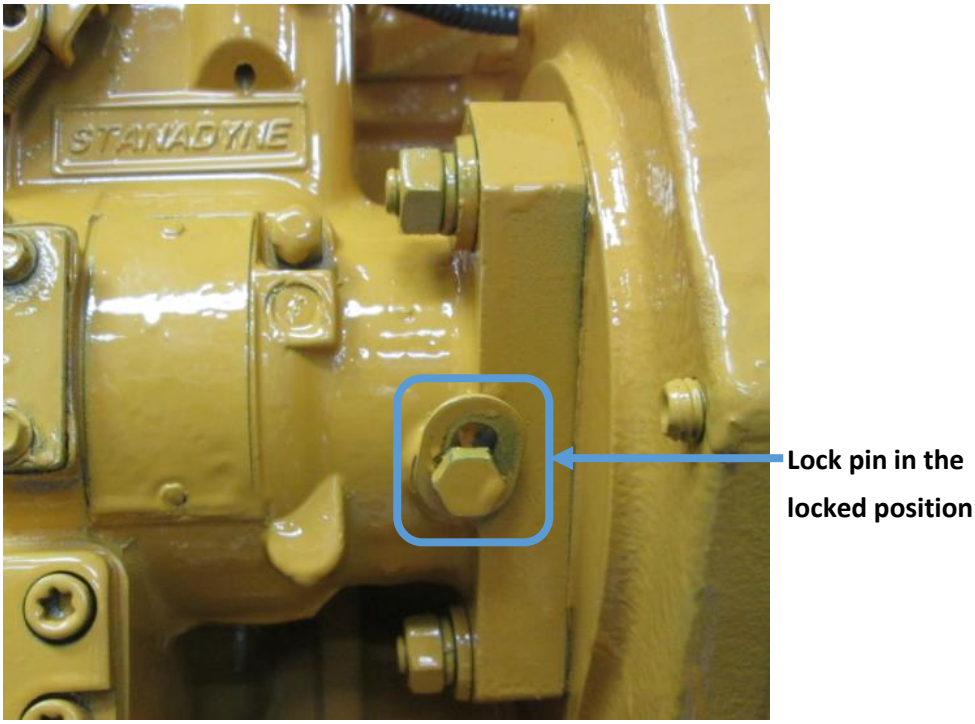
- Remove the timing window cover from the fuel injection pump.



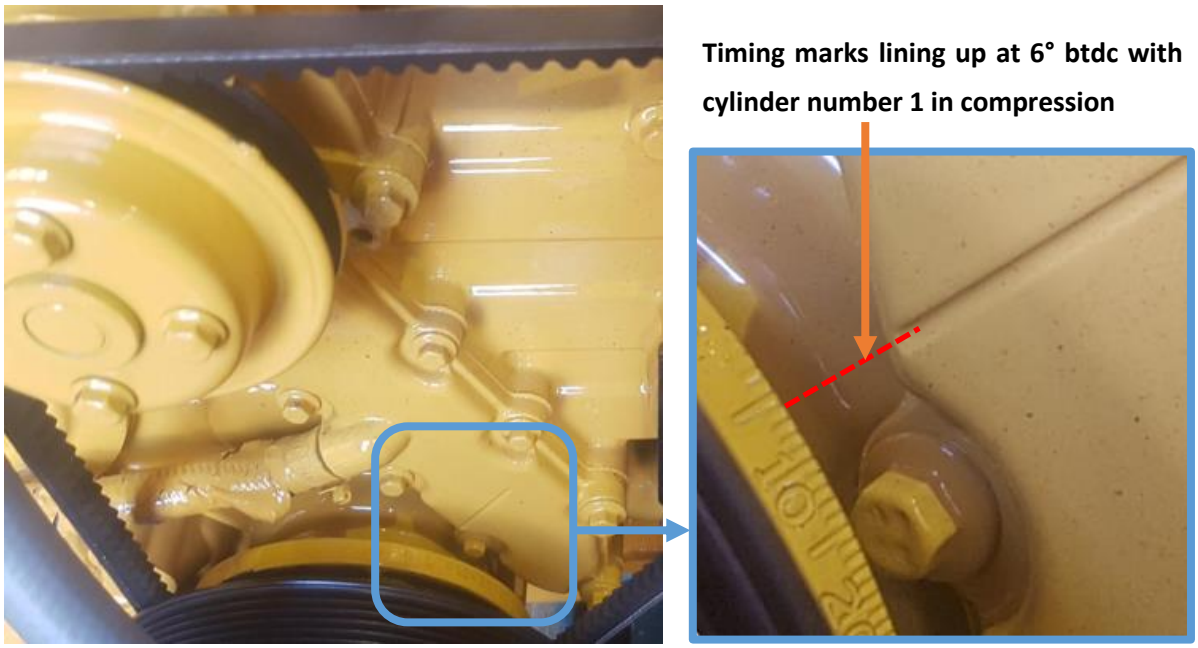
- Make sure the line on the shaft and the line on the pump body line up.



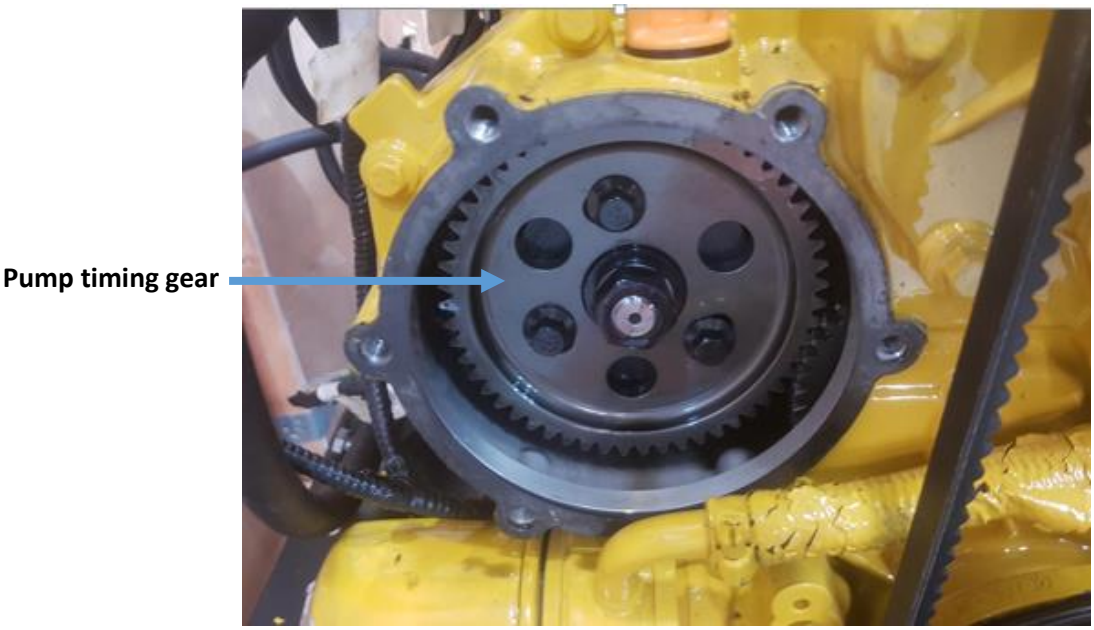
- Put the timing lock pin on the fuel injection pump into the locked position. **NOTE: Do <u>NOT</u> attempt to rotate the pump shaft when the pump shaft timing is locked.**



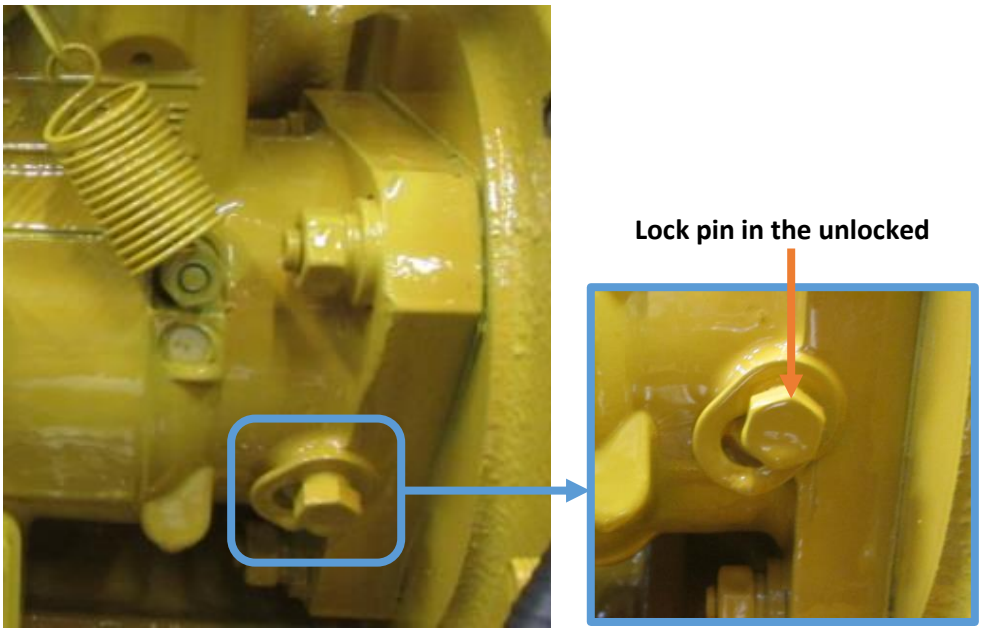
- Rotate the engine (make sure the pump timing gear is rotating freely on the pump shaft) until the timing marks line up with 6° btdc with cylinder number 1 in compression.



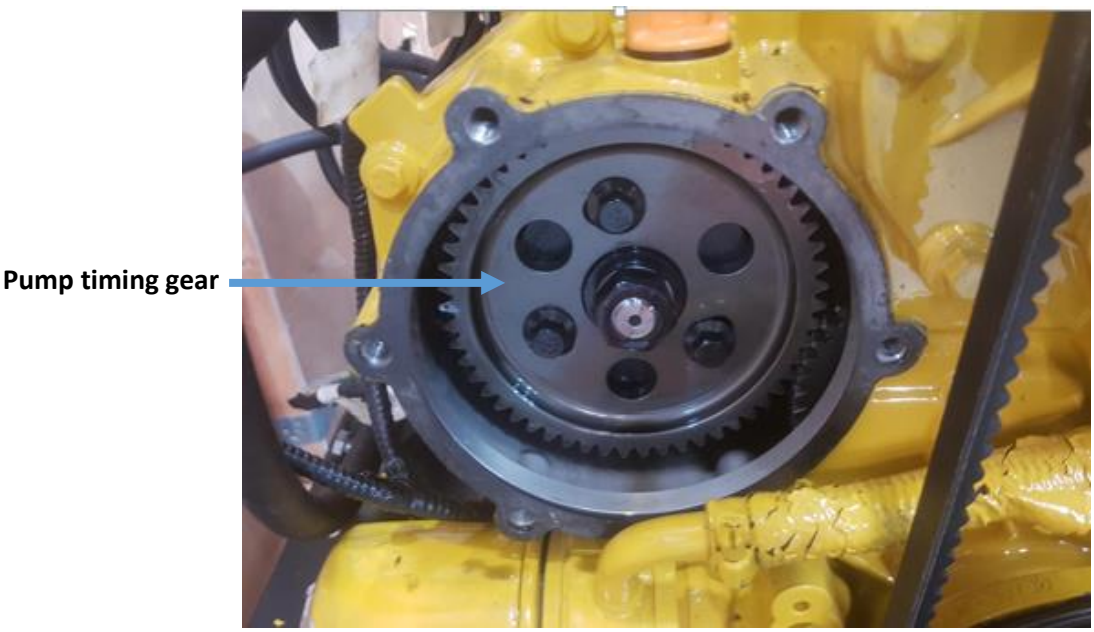
- Torque the pump timing gear to 25Nm on the pump shaft using a torque wrench.



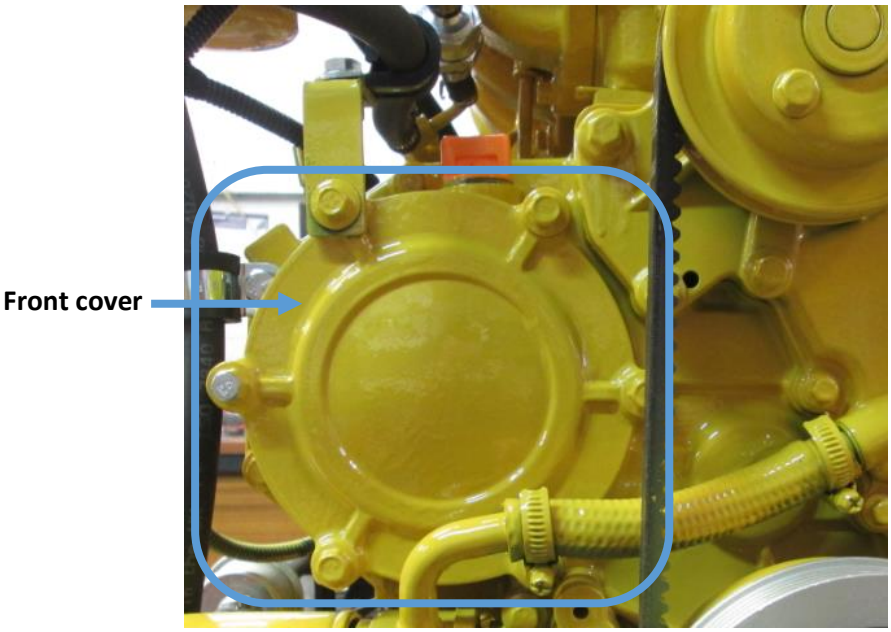
- Put the timing lock pin on the fuel injection pump back into the unlocked position.



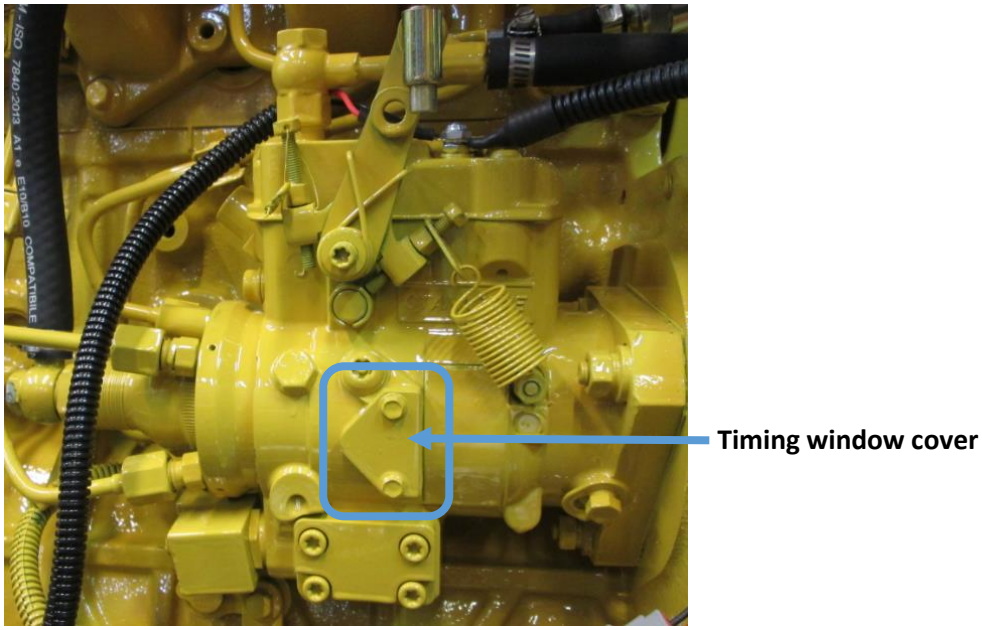
- Torque the pump timing gear to 50Nm on the pump shaft using a torque wrench.



- Refit the front cover from the engine.



- Refit the timing window cover from the fuel injection pump. Torque the screws to 1.5 – 2.5Nm



SECTION 11 – Dealer List

Area	Company	Telephone	Email
BERKSHIRE	Bluenine Marine	01189 406482	bluenine@marine7957.fsnet.co.uk
	Driveline Marine	0118 942 3877	tam@drivelinemarine.com
	Marcus Marine Engineering Ltd (Servicing, Repairs & Breakdowns only)	07900890911	marcusmarine@icloud.com
CHESHIRE	Nantwich Canal Centre	01270 625122	info@nantwichcc.com
CORNWALL	Black Dog Marine	01503 265898	blackdogmarine@googlemail.com
	Cellar Marine	01326 280214	john@cellarmarine.com
	Smith's Boat Yard	01208 862815	info@smithsboatyard.co.uk
	Armada Engineering	01326 375566	sales@armadamh.co.uk
CUMBRIA	Windermere Aquatic Ltd	01539 442121	service@aquaticboatcentres.com
DERBYSHIRE	Midland Canal Centre	01283 701933	info@mccboats.co.uk
DEVON	Sleeman & Hawken Ltd	01626 778266	keith@sleeman-hawken.co.uk
	Tonto Marine	01803 844399	enquiries@tontomarine.co.uk
	Mobile Marine	01297 631821	mobilemarine@btconnect.com
	Darthaven Marina	01803 752242	admin@darthaven.co.uk
DORSET	Purbeck Marine	01202 686592	purbeckmarine@aol.com
	Rob Perry Marine	01297 631314	sales@robperrymarine.co.uk
EAST SUSSEX	Peter Leonard Marine	01273 515987	info@plmarine.com
ESSEX	French Marine Motors Ltd	01206 305233 01255 850303	info@frenchmarine.com
HAMPSHIRE	Marine Power Ltd	0238 0403918	info@marine-power.co.uk
HEREFORDSHIRE	Starline Marine	01684 593443	narrowboats@starline.demon.co.uk
HERTFORDSHIRE	P & S Marine	01923 248372	pandsmarinellp@gmail.com
LEICESTERSHIRE	Foxton Boat Services Ltd	01162 792285	tony@foxton-boats.freeserve.co.uk
NORFOLK	French Marine Motors Ltd	01603 722079	info@frenchmarine.com
NORTHAMPTON	Grand Junction Boat Co.	01604 858043	grandjunco@talk21.com
NOTTINGHAM	Farndon Marina	01636 705483	info@farndonmarina.co.uk
OXFORDSHIRE	Service Engine UK	01993 835157	info@serviceenginesuk.co.uk
SHROPSHIRE	Maestermyn (Marine) Ltd	01691 662424	enquiries@maestermyn.co.uk

STAFFORDSHIRE	JD Boat Services Ltd	01902 791811	jdboats@btinternet.com
	Stone Boatbuilding Company	01785 812688	sales@stonebuilding.co.uk
	Streethay Wharf	01543 414808	office@streethaywharf.co.uk
WARWICKSHIRE	Barry Hawkins Narrowboats	01827 711762	boats@hawkinsyard.freeserve.co.uk
	Onboard Energy	02476 393333	sales@onboardenergy.com
	Springwood Haven Leisure Ltd	0845 4566572	enquiries@springwoodhaven.co.uk
	Valley Boat Services Ltd	07990528123	enquiries@valleycruises.co.uk
WEST MIDLANDS	Stephen Goldsbrough Boats	01564 778210	andy@sgboats.com
WILTSHIRE	Foxhangers Marine	01380 828795	info@foxhangers.co.uk
WORCESTERSHIRE	J L Pinder & Son	01527 876438	sales@jlpinderandsons.co.uk
	Starline Narrowboats	01684 874774	narrowboats@starline.demon.co.uk
YORKSHIRE	Rodley Boat Centre	01132 576132	John.snowdenz@ntlworld.com
MONMOUTHSHIRE	Castle Narrowboats	01873 830001	castlenarrowboats@btinternet.com
SHETLAND	DH Marine (Shetland) Ltd	01595 690618	mail@dhmarine.co.uk
NORTHERN IRELAND	South Shore Marine	020 38341010	info@southshoremarine.co.uk
EIRE	Dun Laoghaire Marine Services	00353 12104776	info@dlms.ie
	O'Sullivans Marine	003536 67124524	brian@sulliansmarine.com
	Oysterhaven Boats	00353 214843626	sales@oysterhavenboats.com

SECTION 12 – Shire Parts

Model	Shire 43	Shire 49
Primary Fuel Filter	RDG9188346	RDG9188346
Secondary Fuel Filter	RDG9188345	RDG9188345
40A Alternator	R300037010003	R300037010003
40A Alternator Belt (If 125A/150A Alternator is fitted)	R300037010001	R300037010001
40A Alternator Belt (If 240A Alternator is fitted)	GB/T12732-1996	GB/T12732-1996
125A Alternator	-	-
125A Alternator Belt	-	-
150A Alternator (Option)	RDG20110201	RDG20110201
150A Alt Belt (Option)	RDG2254	RDG2254
Air Filter Element	RDG5795	RDG5795
Oil Filter	R300010120001	R300010120001
Zinc Anti Corrosive	119574-44150	119574-44150
Zinc Sticker	RDG6028406	RDG6028406
Crank Mounted Seawater Pump	RDG9079564	RDG9079564
Raw Water Pump Impellor for Front Crank Mounted Pump	RDG0109627	RDG0109627

Control Panel:

Standard Control Panel	RDG20710110
Deluxe Control Panel (Option)	RDG20710111

Fuses & Relays:

The electrical system is fitted with four blade type fuses:

1	Engine Stop Control System Fuse	40amp	RDG3246
2	Control Panel Supply Fuse	15amp	RDG3245
3	Engine Start Control System Fuse	15amp	RDG3245
4	Glow Plug Fuse	40amp	RDG3246
5	Cold Start Relay	-	RDG5279
6	Starter Relay	-	RDG1396

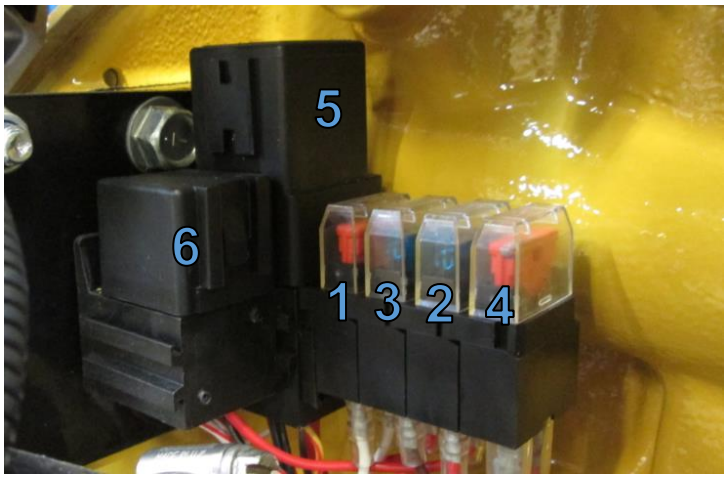


Figure 26: Fuses & Relays

Engine Oil:

Engine Oil is available from your Shire Dealer in a 20 litre container (Part Number VC83070-020).

Diesel Fuel Additive:

Diesel fuel additive is available from your Shire Dealer in a handy 500ml container (Part No RDG80210219).

Shire Parts Book:

On the E.P Barrus Website there is a Shire 43 Parts Book and Shire 49 Parts Book which has a more extensive list of parts available for your engine. To access the Shire Parts Books on the internet type the following short link into your search engine:

https://www.barrus.co.uk/shire-parts/

SECTION 13 – Declarations

1. Declaration of Conformity for Recreational Craft Propulsion Engine with the requirements of Directive 2013/53/EU.

Designation:	Marine engine for propulsion of, and incorporation into, watercraft.

Description of Engine(s) and Essential Requirements:
Engine Type: Inboard Engine **Fuel Type**: Diesel **Combustion Cycle**: 4 Stroke

Identification of Engine(s) covered by this Declaration of Conformity

Engine Model	Base Engine Type	Engine Family code	Type Approval Certificate Number	Serial Number(s)	and their derivatives
Shire 39 / 43 / 49	BS1522	4D24	HPiVS/R1105-007-I-01	XX-2400-X	

Name of Engine Manufacturer and Authorised Representative: E.P. Barrus Ltd, Launton Road, Bicester, OX26 4UR, England, United Kingdom

Authorised Compiler of Relevant Technical Documentation: Mr. Phil James

Name of Notified Body for exhaust emission assessment: HPi Verification Services Ltd., The Manor House, Howbery Park, Wallingford, OX10 8BA, United Kingdom. ID Number: 1521

Conformity assessment module used for exhaust emissions: ☐B+C ☐B+D ☑B+E ☐B+F ☐G ☐H
Other Community Directives applied:

Essential Requirements	Standards	Other normative document/method.	Technical file	Specify in more detail *= Mandatory standard.
Annex 1.B- Exhaust Emissions				
B.1 Engine Identification	☐	☑ RCD (II)	☑	2013/53/EU
B.2 Exhaust emission requirements	☑*	☐	☐	* EN ISO 8178 - 4:2007
B.3 Durability	☐	☑	☐	2013/53/EU
B.4 Owner's Manual	☑	☐	☑	ISO10240
Annex 1. C- Noise Emissions	See Declaration of Conformity of the craft in which the engine(s) has(have) been installed			

This declaration of conformity is issued under the sole responsibility of the authorised representative. I declare on behalf of the engine manufacturer that the engine will meet the exhaust emission requirements of Directive 2013/53/EU when installed in a recreational craft, in accordance with the instructions accompanying the engine and that this engine must not be put into service until the recreational craft into which it is to be installed has been declared in conformity with the relevant provisions of the Directive 2013/53/EU. In case of a reasoned request by the national authority, we will supply the relevant technical information of the above-named engines to the person in charge.

Tim Hart
Sales Director

Signed: Bicester, UK Date: 18/01/2019

2. Declaration of Incorporation of Partly Completed Machinery

(Original declaration according to Directive 2006/42/EC, Annex II, part 1B)

1. The manufacturer:	E. P. Barrus Limited Glen Way Launton Road Bicester OX26 4UR England United Kingdom			
2. Authorised Compiler of Relevant Technical Documentation:	Mr. Phil James Glen Way Launton Road Bicester OX26 4UR England United Kingdom			
3. Partly Completed Machinery:	Designation:	Marine engines for propulsion of, and incorporation into, watercraft.		
	Description:		Serial No.:	
		Shire 39	XX-2400-X	and their derivatives.
		Shire 43	XX-2400-X	
		Shire 49	XX-2400-X	
	Base Engine:	BS1522		
4. The essential health and safety requirements of the Directive 2006/42/EC, Annex I, relating to the design and construction of the engine have been applied and fulfilled as shown in Annex A of this Declaration. The relevant technical documentation is compiled in accordance with part B of Annex VII of the Directive.				
5. In case of a reasoned request by the national authority, we will supply the relevant technical information of the above named engines to the person in charge.				
6. This partly completed machinery must not be put into service until the final machinery into which it has been incorporated has been declared in conformity with the provisions of this directive, where appropriate.				
7. This declaration is made on 18 January 2019 in Bicester, Oxfordshire.				
Tim Hart Sales Director E. P. Barrus Limited				

ANNEX A

The essential health and safety requirements for machinery can only be made compliant partly by Barrus. Therefore Barrus recommends to double-check the paragraphs from Annex 1 of the Directive 2006/42/EC mentioned below for compliance with the Directive for your particular machine.

Chapter	Subject	Applied	Fulfilled	Remark
1.1 GENERAL REMARKS				
1.1.2	Principles Of safety Integration	Yes *1	Yes*1	Consult accompanying manuals for instructions on safe installation.
	*1 For the following principles mentioned in the Directive: (a) the design and construction is fit for function as a marine engine; (b) risks have been eliminated or reduced as far as possible; Principles (c), (d) and (e) require measures to be taken by the boat builder for compliance with the directive.			
1.1.3	Materials and Products	Yes *2	Yes *2	
	*2 The engine has been designed and built using materials which are not known to present a hazard to safety or health. Use recommended fluids and filling positions only. Refer to manual for further information. Other materials used during the installation are to be designed and assessed by the boat builder.			
1.1.4	Lighting	Not Applicable		By boat builder/installer.
1.1.5	Design of machinery to facilitate its handling	Yes	Yes	All engines have appropriate packaging and lifting eyes
1.1.6	Ergonomics	Not Applicable		By boat builder/installer.
1.1.7	Operating Positions			
1.1.8	Seating			
1.2 CONTROL SYSTEMS				
1.2.1	Safety and reliability of control systems	Yes *3	No *3	
	*3 The control systems are designed and constructed to withstand the intended operating stresses and external influences. A fault in the hardware or software of the control system, errors in the control system logic, or reasonably foreseen human error during operation does not lead to hazardous situations. The operation of the control systems is to be designed and implemented by the boat builder. Contact Barrus for advice if required.			
1.2.2	Control devices	Yes *4	No *4	
	*4 The engine is fitted with the basic required control devices. The location and operation of these, and other, control systems is to be designed and implemented by the boat builder. Contact Barrus for advice if required.			
1.2.3	Starting	Yes *5	No *5	Starter motor installed
	*5 The operation of the starting system is controlled by a key switch on the panel. Contact Barrus for advice if required. The location and operation of this, and other, control systems is to be designed and implemented by the boat builder. Contact Barrus for advice if required.			
1.2.4.1	Normal stop	Yes *6	No *6	
	*6 The operation of the starting system is controlled by a key switch on the panel. The engine is fitted with a control device (energized to run stop solenoid) whereby it can be brought safely to a complete stop. The location and operation of this, and other, control systems is to be designed and implemented by the boat builder. Contact Barrus for advice if required.			
1.2.4.2	Operational stop	Not applicable		By boat builder/installer.
1.2.4.3	Emergency stop			
1.2.4.4	Assembly of machinery			
1.2.5	Selection of control or operating modes			
1.2.6	Failure of power supply			

1.3 PROTECTION AGAINST MECHANICAL HAZARDS				
1.3.1	Risk of loss of stability	Yes *7	Yes *7	
	*7 Lifting eyes are provided on the engine. The secure and stable installation of engine is to be carried out by the boat builder/installer.			
1.3.2	Risk of break-up during operation	Yes *8	Yes *8	
	*8 Instructions to indicate the type and frequency of inspections and maintenance required for safety reasons are in the accompanying manual. The mounting, positioning and/or guarding of parts where a risk of rupture or disintegration remains (in particular V-belts and pulleys), are to be made compliant by the boat builder/installer.			
1.3.3	Risks due to falling or ejected objects	Not applicable		
1.3.4	Risks due to surface edges or angles	Yes	Yes	
1.3.5	Risks related to combined machinery	Not applicable		By boat builder/installer.
1.3.6	Risks related to variations in operating conditions			
1.3.7	Risks related to moving parts	No	No	By boat builder/installer.
1.3.8	Choice of protection against risks arising from moving parts	No	No	
1.3.8.1	Moving transmission parts	No	No	
1.3.8.2	Moving parts involved in the process	Not applicable		By boat builder
1.3.9	Risks of uncontrolled movements			
1.4 REQUIRED CHARACTERISTICS OF GUARDS AND PROTECTIVE DEVICES				
1.4.1	General requirements	No	No	Guards to be specified and fitted by the boat builder/installer.
1.4.2.1	Fixed guards	No	No	
1.4.2.2	Interlocking movable guards	Not applicable		By boat builder/installer.
1.4.2.3	Adjustable guards restricting access			
1.4.3	Special requirements for protective devices			
1.5 RISKS DUE TO OTHER HAZARDS				
1.5.1	Electricity supply	Not applicable		By boat builder
1.5.2	Static electricity	Not applicable		By boat builder
1.5.3	Energy supply other than electricity	Yes *9	Yes *9	This concerns the fuel injection system and gearbox hydraulic system where fitted.
	*9 For the fuel filter, fuel injection pump, fuel injection nozzles, high pressure fuel injection pipes and fuel hoses supplied and installed on the engine by Barrus. Any other fuel system parts connected to the engine to be made compliant by the boat builder/installer.			
1.5.4	Errors of fitting	No	No	Fitting or refitting should only be done by trained and skilled personnel.
1.5.5	Extreme temperatures	Yes *10	Yes *10	Protection or warnings to be made by the boat builder
	*10 'Hot Surface' warning stickers are affixed to the rocker cover and/or the twin thermostat housing. All other protection or warnings to be made by the boat builder			
1.5.6	Fire	No	No	By boat builder
1.5.7	Explosion	No	No	

1.5.8	Noise	No	No	
1.5.9	Vibrations	No	No	
1.5.10	Radiation	No	No	
1.5.11	External radiation	Yes	Yes	
1.5.12	Laser radiation	Not applicable		
1.5.13	Emissions of hazardous materials and substances	Yes *11	Yes *11	
	*11 Except for the exhaust, fuel, and cooling water system which needs to be properly connected by the boat builder or installer according to the Shire Manual.			
1.5.14	Risk of being trapped in a machine	Not applicable		By boat builder/installer.
1.5.15	Risk of slipping, tripping or falling			
1.5.16	Lighting			
1.6 MAINTENANCE				
1.6.1	Machinery maintenance	Yes	Yes	
1.6.2	Access to operating positions and servicing points	Not applicable		By boat builder/installer.
1.6.3	Isolation of energy sources			
1.6.4	Operator intervention			
1.6.5	Cleaning of internal parts	Yes	Yes	
1.7 INFORMATION				
1.7.1	Information and warnings on the machinery	Yes *12	Yes *12	
	*12 A 'Refer to manual before carrying out engine installation, operation and maintenance' label is fitted to the engine. 'Hot Surface' warning stickers are fitted on surfaces that may become hot during operation. All other protection or warnings to be made by the boat builder/installer.			
1.7.1.1	Information and information devices	Yes *13	Yes *13	
	*13 The control panel is simple to understand and use. Other control measures and information on the use of the machinery is to be carried out by the boat builder/installer.			
1.7.1.2	Warning devices	Yes *14	Yes *14	
	*14 The control panel provides warnings. The location and installation of the control panel is to be carried out by the boat builder/installer.			
1.7.2	Warning of residual risks	No	No	By boat builder/installer.
1.7.3	Marking of machinery	Yes *15	No *15	
	*15 The engine is CE marked with a brand, model designation and serial number. Full CE compliance to be carried out by the boat builder/installer.			
1.7.4	Instructions	Yes	Yes	
1.7.4.1	General principles for the drafting of instructions	Yes *16	Yes *16	
	*16 For (a) and (b). The boat builder/installer to comply with (c) and (d) for the total machine and use of it			
1.7.4.2	Contents of the instructions	Yes *17	Yes *17	
	*17 For (a), (b), (d), (e), (g), (h), (i), (k), (p), (r), (s), (t). The boat builder/installer to comply with (c), (d), (f), (g), (h), (i), (j), (l), (m), (n), (o), (q), (u), (v).			
1.7.4.3	Sales literature	Yes	Yes	

3. EU Declaration of Conformity with the Exhaust Emissions Requirements of Directive 2013/53/EU

(Original declaration according to Directive 2013/53/EU)

1. The manufacturer:	E. P. Barrus Limited Glen Way Launton Road Bicester OX26 4UR			
2. Authorised Compiler of Relevant Technical Documentation:	Mr. Phil James Glen Way Launton Road Bicester OX26 4UR			
3. Partly Completed Machinery:	Designation:	Marine engines for propulsion of, and incorporation into, watercraft.		
	Description:		Serial No.:	and their derivatives.
		Shire 39	XX-2400-X	
		Shire 43	XX-2400-X	
		Shire 49	XX-2400-X	
	Base Engine:	BS1522		
4. The engines detailed in section 3 comply with measures against the emission of gaseous and particulate pollutants from internal combustion engines. The engines comply with Directive 2013/53/EU (Recreational Craft Directive), Article 6, part 4 in that the engine will continue to meet the exhaust emission requirements of Directives, when installed into watercraft in accordance with the installation instructions that accompany the engine.				
5. In case of a reasoned request by the national authority, we will supply the relevant technical information of the above named engines to the person in charge.				
6. This partly completed machinery must not be put into service until the final machinery into which it has been incorporated has been declared in conformity with the provisions of this directive, where appropriate.				
7. This declaration is made on 18 January 2019 in Bicester, Oxfordshire.				
 Tim Hart Sales Director E. P. Barrus Limited				

SECTION 14 – Lubricant Safety Data Sheets

1. Ground Force 10W-40

SAFETY DATA SHEET
Ground Force 10W-40

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	Ground Force 10W-40
Product number	7450
Internal identification	GHS21580
REACH registration number	n/a Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Engine oil.
Uses advised against	Non specified unless otherwise stated within this MSDS

1.3. Details of the supplier of the safety data sheet

Supplier

Morris Lubricants
Castle Foregate
Shrewsbury
SY1 2EL

08.45 - 17.00 GMT
T: (+44)(0)1743 232200
F: (+44)(0)1743 353584
sds@morris-lubricants.co.uk

1.4. Emergency telephone number

Emergency telephone +44 (0)1743 232200 (08.45 - 17.00 hrs GMT)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification

Physical hazards	Not Classified
Health hazards	Not Classified
Environmental hazards	Not Classified
Classification (67/548/EEC or 1999/45/EC)	Not Classified

2.2. Label elements

Hazard statements	NC Not Classified
Supplemental label Information	EUH210 Safety data sheet available on request.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Distillates (petroleum) solvent-dewaxed heavy paraffinic			30-60%
CAS-No.: 64742-65-0	EC No.: 265-169-7	REACH registration number: 01-2119471299-27-XXXX	
A petroleum product. DMSO extract < 3 % weight (IP 346)			
Classification Not classified.	Classification (67/548/EEC or 1999/45/EC) -		

Distillates,hydrotreated heavy paraffinic			10-30%
CAS number: 64742-54-7	EC number: 265-157-1	REACH registration number: 01-2119484627-25-0014	
Classification Asp. Tox. 1 - H304	Classification (67/548/EEC or 1999/45/EC) -		

Highly refined mineral oil (C15 - C50)			1-5%
CAS number: -	EC number: 276-738-4	REACH registration number: 01-2119474889-13-XXXX	
Classification Asp. Tox. 1 - H304	Classification (67/548/EEC or 1999/45/EC) -		

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

Composition comments If REACH registration numbers do not appear the substance is either exempt from registration, does not meet the minimum volume threshold for registration, the registration date has not yet come due or this information is proprietary.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention if any discomfort continues.

Inhalation If spray/mist has been inhaled, proceed as follows. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.

Ingestion Get medical attention if any discomfort continues. Do not induce vomiting.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water.

Eye contact Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information If aspiration into the lungs is suspected, eg when vomitting, admit to hospital immediately.

Inhalation Upper respiratory irritation.

Ingestion May cause discomfort if swallowed. The product contains mineral oil, which if aspirated into the lungs through vomitting after ingestion, may result in chemical pneumonia.

Skin contact Prolonged contact may cause redness, irritation and dry skin.

Eye contact Irritation of eyes and mucous membranes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide, dry powder or water fog.

Unsuitable extinguishing Media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Heat from fire could result in drums bursting

Hazardous combustion Products Protection against nuisance dust must be used when the airborne concentration exceeds 10 mg/m3. Oxides of carbon. Oxides of nitrogen. Fire may also create other unidentified organic gases some of which may be toxic.

5.3. Advice for firefighters

Protective actions during Firefighting Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8. In case of spills, beware of slippery floors and surfaces.

6.2. Environmental precautions

Environmental precautions Contain spillage with sand or earth. Avoid the spillage or runoff entering drains, sewers or watercourses. The product is insoluble in water and will spread on the water surface.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Contain spillage with sand or earth. Collect spillage for reclamation or disposal in sealed containers via a licensed waste contractor. Avoid water contacting spilled material or leaking containers. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body. In case of spillage on water prevent the spread by use of suitable barrier equipment

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid spilling. Always remove oil with soap and water or skin cleaning agent, never use organic solvents. Do not use oil-contaminated clothing or shoes, and do not put rags moistened with oil into pockets.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place.

Storage class Miscellaneous hazardous material storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits
Distillates (petroleum) solvent-dewaxed heavy paraffinic

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³
Short-term exposure limit (15-minute): ACGIH 10 mg/m³

Distillates,hydrotreated heavy paraffinic

Long-term exposure limit (8-hour TWA): ACGIH 5
Short-term exposure limit (15-minute): ACGIH 10 mg/m³

Highly refined mineral oil (C15 - C50)

Long-term exposure limit (8-hour TWA): ACGIH 5 ppm
Short-term exposure limit (15-minute): ACGIH 10 ppm

Zinc bis[O-(6-methylheptyl)]bis[O-(sec-butyl)]bis(dithiophosphate)

Short-term exposure limit (15-minute): 10 mg/m³ mist

ACGIH = American Conference of Governmental Industrial Hygienists.

Bis(nonylphenyl)amine

DNEL
Industry - Dermal; Long term systemic effects: 0.62 mg/kg
Industry - Inhalation; Long term systemic effects: 4.37 mg/m³
Consumer - Dermal; Long term systemic effects: 0.31 mg/kg
Consumer - Inhalation; Long term systemic effects: 1.09 mg/m³
Consumer - Oral; Long term systemic effects: 0.31 mg/kg

PNEC
- Marine water; 0.01 mg/l
- Sediment (Freshwater); 132000 mg/kg
- Sediment (Marinewater); 13200 mg/kg
- Soil; 263000 mg/kg
- Fresh water; 0.1 mg/l

Phenol, dodecyl-,sulfurized, carbonates, calcium salts, overbased

DNEL
Industry - Dermal; Short term systemic effects: 80 mg/kg/day
Industry - Inhalation; Short term systemic effects: 167 mg/m³
Industry - Dermal; Long term systemic effects: 20.8 mg/kg/day
Industry - Inhalation; Long term systemic effects: 70.52 mg/m³
Consumer - Dermal; Short term systemic effects: 40 mg/kg/day
Consumer - Oral; Short term systemic effects: 50 mg/m³
Consumer - Oral; Long term systemic effects: 5 mg/kg/day
Consumer - Dermal; Long term systemic effects: 10.42 mg/kg/day
Consumer - Inhalation; Long term systemic effects: 52.6 mg/m

PNEC
- Fresh water; 0.1 mg/l
- Marine water; 0.01 mg/l
- Sediment (Freshwater); 132000 mg/kg
- Sediment (Freshwater); 13200 mg/kg
- Soil; 263000 mg/kg

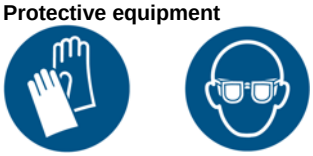
Reaction mass of isomers of: C7-9-alkyl 3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate

DNEL
Industry - Dermal; Short term systemic effects: 20 mg/kg
Industry - Dermal; Short term local effects: 1 mg/cm²
Industry - Dermal; Long term systemic effects: 0.22 mg/kg
Industry - Dermal; Long term local effects: 0.006 mg/cm²

PNEC
- Fresh water; 0.0043 mg/l
- Marine water; 0.00043 mg/l
- Sediment (Freshwater); 233 mg/kg
- Sediment (Marinewater); 23.3 mg/kg
- Soil; 189 mg/kg

8.2. Exposure controls

Protective equipment



Appropriate engineering controls	Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield.
Hand protection	The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.
Other skin and body Protection	Use barrier creams to prevent skin contact.
Hygiene measures	Use engineering controls to reduce air contamination to permissible exposure level. Wash promptly with soap and water if skin becomes contaminated.
Respiratory protection	No specific recommendations. Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit.
Thermal hazards	Not anticipated under normal conditions of use. The product is combustible if heated excessively and an ignition source is applied.
Environmental exposure Controls	Do not allow product to contaminate land.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Pale Amber
Odour	Characteristic. Oil-like.
Odour threshold	Not known.
pH	Not applicable.
Melting point	-39°C Pour point
Initial boiling point and range	>320°C @ 101.3 kPa
Flash point	208°C PMCC (Pensky-Martens closed cup).
Evaporation rate	Not relevant.
Upper/lower flammability or explosive limits	Not known.
Other flammability	Product is not flammable but on excessive heating may become combustible.
Vapour pressure	<0.1 kPa @ 20°C
Vapour density	Not determined.
Relative density	0.870 @ 15.6°C
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Partition coefficient	Not determined. log Kow: > 7 The above figure is typical of mineral oil.
Auto-ignition temperature	No specific test data are available.

Decomposition Temperature	Not determined.
Viscosity	89.4 cSt @ 40°C
Explosive properties	Not considered to be explosive.
Explosive under the influence of a flame	Not considered to be explosive.
Oxidising properties	The mixture itself has not been tested but none of the ingredient substances meet the criteria for classification as oxidising.

9.2. Other information

Volatile organic compound The product is a complex mixture, the majority of which would not be classed as a VOC. However it cannot be discounted that trace or low levels of VOC's may be present.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Unlikely to occur under normal conditions of use. Unlikely to occur.

10.4. Conditions to avoid

Conditions to avoid	Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials

Materials to avoid	Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition Products	Oxides of carbon. Oxides of nitrogen.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity – oral **Notes (oral LD_{50})**	Not expected to be highly toxic based on information of ingredients. Based on available data the classification criteria are not met.
Acute toxicity – dermal **Notes (dermal LD_{50})**	Not expected to be highly toxic based on information of ingredients. Based on available data the classification criteria are not met.
Acute toxicity – inhalation **Notes (inhalation LC_{50})**	Not determined. The product is unlikely to present any significant inhalation hazard at ambient temperatures and under normal conditions of use.
Serious eye damage/irritation **Serious eye damage/irritation**	May cause mild, short lasting discomfort to eyes.
Respiratory sensitisation **Respiratory sensitisation**	No evidence to suggest the product will be a respiratory sensitiser. Repeated exposure to oil mists may cause respiratory damage.
Skin sensitisation **Skin sensitisation**	Not expected to be a skin sensitizer based on information on components.

Carcinogenicity

Carcinogenicity This product contains mineral oils which are considered to be severly refined and not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP346 test

Reproductive toxicity

Reproductive toxicity - fertility No data available to suggest the product will cause reproductive toxicity.

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard Kinematic viscosity > 20.5 mm²/s. The product viscosity is greater than the upper limit assigned for classification. The product contains mineral oil. If aspirated into the lungs e.g. through vomitting after ingestion admit to hospital immediately.

General information This product has low toxicity. Only large quantities are likely to have adverse effects on human health.

Inhalation Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature.

Ingestion No harmful effects expected from quantities likely to be ingested by accident.

Skin contact Skin irritation should not occur when used as recommended. Repeated exposure may cause skin dryness or cracking.

Eye contact May cause temporary eye irritation.

Acute and chronic health Hazards Prolonged or repeated contact with used oil may cause serious skin diseases, such as dermatitis and skin cancer.

SECTION 12: Ecological Information

Ecotoxicity Based on available data the classification criteria are not met. Not regarded as dangerous for the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met. Not considered toxic to fish.

Acute toxicity – aquatic Invertebrates Based on available data the classification criteria are not met.

12.2. Persistence and degradability

Persistence and degradability The product contains mineral oil which has limited biodegradability in CEC test methods but will biodegrade slowly in aerobic water and sediments and is considered ultimately biodegradable.

Stability (hydrolysis) The product is based on highly refined mineral oils that are considered stable to hydrolysis.

Biodegradation The product is not considered readily biodegradeable, albeit the major constituents are expected to ultimately biodegrade.

Biological oxygen demand Not determined.

Chemical oxygen demand Not determined.

12.3. Bioaccumulative potential

Bioaccumulative potential Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.

Partition coefficient Not determined. log Kow: > 7 The above figure is typical of mineral oil.

12.4. Mobility in soil

Mobility The product is non-volatile. The product is insoluble in water and will spread on the water surface.

Henry's law constant Not determined.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	This material and its container must be disposed of as hazardous waste. Dispose of waste via a licensed waste disposal contractor.
Disposal methods	Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Dispose of waste via a licensed waste disposal contractor.
Waste class	European waste catalogue (EWC) number = 13 02 08* (other engine, gear and lubricating oil)

SECTION 14: Transport information

General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
Not applicable.

14.2. UN proper shipping name
Not applicable.

14.3. Transport hazard class(es)
No transport warning sign required.

14.4. Packing group
Not applicable.

14.5. Environmental hazards
Environmentally hazardous substance/marine pollutant

14.6. Special precautions for user
Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). Control of Substances Hazardous to Health Regulations 2002 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
EU legislation	Dangerous Preparations Directive 1999/45/EC. Dangerous Substances Directive 67/548/EEC. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).
Guidance	Workplace Exposure Limits EH40. Safety Data Sheets for Substances and Preparations.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

Australia - AICS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines – PICCS
All the ingredients are listed or exempt.

New Zealand - NZIOC
All the ingredients are listed or exempt.

SECTION 16: Other information

Revision comments	NOTE: Lines within the margin indicate significant changes from the previous revision.
Revision date	11/11/2015
Revision	1
SDS number	21580
Hazard statements in full	H304 May be fatal if swallowed and enters airways.

2. Torq-Gard Supreme 15W-40

SAFETY DATA SHEET
Torq-Gard Supreme 15W-40

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDERTAKING

Product Code 901L0611
Infosafe No. ACNUV GB/eng/C
Issued Date 25/10/2006
Product Type/Use Engine oil.

Supplier

Deere & company
European office
Steubenstrasse 36-42
68163 Mannheim
GERMANY

Telephone Numbers
Emergency Tel.
+1 352 323 3500

Telephone/Fax Number
Tel: +49 621 829 01

2. COMPOSITION/INFORMATION ON INGREDIENTS

Preparation Description
Highly refined mineral oils and additives. The highly refined mineral oil contains <3% (w/w) DMSO-extract, according to IP346.

Dangerous Components / Constituents
Exposure limits apply to the following components: Highly refined mineral oil.

Name	CAS	EINECS	Proportion	Hazard	R Phrase
Zinc alkyl dithiophos-phate	68649-42-3	272-028-3	1-2.49 %	Xi, N	R38, R41, R51/53

Other Information
See Section 16 'Other Information' for full text of each relevant Risk Phrase.

3. HAZARDS IDENTIFICATION

EC Classification	Not classified as Dangerous under EC criteria.

Human Health Hazards
No specific hazards under normal use conditions. Prolonged or repeated exposure may give rise to dermatitis. Used oil may contain harmful impurities.

Safety Hazards
Not classified as flammable, but will burn.

Environmental Hazards
Not classified as dangerous for the environment.

4. FIRST AID MEASURES

Symptoms and Effects
Not expected to give rise to an acute hazard under normal conditions of use.

Inhalation
In the unlikely event of dizziness or nausea, remove casualty to fresh air. If symptoms persist, obtain medical attention.

Skin

Remove contaminated clothing and wash affected skin with soap and water. If persistent irritation occurs, obtain medical attention. When using high pressure equipment, injection of product under the skin can occur. If high pressure injuries occur, the casualty should be sent immediately to a hospital. Do not wait for symptoms to develop.

Eye
Flush eye with copious quantities of water. If persistent irritation occurs, obtain medical attention.

Ingestion
Wash out mouth with water and obtain medical attention. Do not induce vomiting.

Advice to Doctor
Treat symptomatically. Aspiration into the lungs may result in chemical pneumonitis. Dermatitis may result from prolonged or repeated exposure. High pressure injection injuries require prompt surgical intervention and possibly steroid therapy, to minimise tissue damage and loss of function.
Because entry wounds are small and do not reflect the seriousness of the underlying damage, surgical exploration to determine the extent of involvement may be necessary. Local anaesthetics or hot soaks should be avoided because they can contribute to swelling, vasospasm and ischaemia. Prompt surgical decompression, debridement and evacuation of foreign material should be performed under general anaesthetics, and wide exploration is essential.
There may be a risk to health where low viscosity products are aspirated into the lungs following vomiting, although this is uncommon in adults. Such aspiration would cause intense local irritation and chemical pneumonitis. Children, and those in whom consciousness is impaired, will be more at risk. Emesis of lubricants is not usually necessary, unless a large amount has been ingested, or some other compound has been dissolved in the product. If this is indicated, for example, when there is rapid onset of central nervous system depression from large ingested volume - gastric lavage under controlled hospital conditions, with full protection of the airway is required. Supportive care may include oxygen, arterial blood gas monitoring, respiratory support, and, if aspiration has occurred, treatment with corticosteriods and antibiotics. Seizures should be controlled with Diazepam, or appropriate equivalent drug.

5. FIRE FIGHTING MEASURES

Specific Hazards
Combustion is likely to give rise to a complex mixture of airborne solid and liquid particulates and gases, including carbon monoxide and unidentified organic and inorganic compounds.

Extinguishing Media
Foam and dry chemical powder. Carbon dioxide, sand or earth may be used for small fires only.

Unsuitable Extinguishing Media
Water in jet. Use of halon extinguishers should be avoided for environmental reasons.

Protective Equipment
Proper protective equipment including breathing apparatus must be worn when approaching a fire in a confined space.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Avoid contact with skin and eyes. Wear PVC, Neoprene or nitrile rubber gloves. Wear rubber knee length safety boots and PVC Jacket and Trousers. Wear safety glasses or full face shield if splashes are likely to occur.

Environmental Precautions
Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Inform local authorities if this cannot be prevented.

Clean-up Methods - Small Spillages
Absorb liquid with sand or earth. Sweep up and remove to a suitable, clearly marked container for disposal in accordance with local regulations.

Clean-up Methods - Large Spillages
Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Dispose of as for small spills.

7. HANDLING AND STORAGE

Handling
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Avoid prolonged or repeated contact with skin. When handling product in drums, safety footwear should be worn and proper handling equipment should be used. Prevent spillages. Cloth, paper and other materials that are used to absorb spills present a fire hazard. Avoid their accumulation by disposing of them safely and immediately. In addition to any specific recommendations given for controls of risks to health, safety and the environment, an assessment of risks must be made to help determine controls appropriate to local circumstances. Exposure to this product should be reduced as low as reasonably practicable. Reference should be made to the Health and Safety Executive's publication 'COSHH Essentials'.

Storage
Keep in a cool, dry, well-ventilated place. Use properly labelled and closeable containers. Avoid direct sunlight, heat sources, and strong oxidizing agents. The storage of this product maybe subject to the Control of Pollution (Oil Storage) (England) Regulations. Further guidance maybe obtained from the local environmental agency office.

Storage Temperatures
0ºC Minimum. 50ºC Maximum.

Recommended Materials
For containers or container linings, use mild steel or high density polyethylene.

Unsuitable Materials
For containers or container linings, avoid PVC.

Other Information
Polyethylene containers should not be exposed to high temperatures because of possible risk of distortion.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Exposure Limits

Substance	Regulations	Exposure Duration	Exposure Limit	Units	Notes
Oil mist, mineral	EH 40 2005	TWA	5	mg/m3	
	EH 40 2005	STEL	10	mg/m3	

EH 40 2005 EH 40 2005 Health and Safety Executive. EH40; Workplace Exposure Limits

Exposure Controls
The use of personal protective equipment is only one aspect of an integrated approach to the Control Of Substances Hazardous to Health.
The management of Health and Safety at Work Regulations 1992 require employers to identify and evaluate the risks to health and to implement appropriate measures to eliminate or minimise those risks. The choice of personal protective equipment is highly dependent upon local conditions, e.g. exposure to other chemical substances and micro-organisms, thermal hazards (protection from extremes of cold and heat), electrical hazards, mechanical hazards and appropriate degree of manual dexterity required to undertake an activity.
Whilst the content of this section may inform the choice of personal protective equipment used, the limitations of any information which can be provided must be fully understood, e.g. personal protective equipment chosen to protect employees from occasional splashes maybe entirely inadequate for activities involving partial or complete immersion.If the levels of oil mist or vapour in air are likely to exceed the occupational exposure standards then consideration should be given to the use of local exhaust ventilation to reduce personal exposure.
The choice of personal protective equipment should only be undertaken in the light of a full risk assessment by a suitably qualified competent person (e.g. a professionally qualified occupational hygienist).

Effective protection is only achieved by correctly fitting and well maintained equipment and employers should ensure that appropriate training is given. All personal protective equipment should be regularly inspected and replaced if defective. Reference should be made to HSE's publication Methods for the Determination of Hazardous Substances (MDHS) 84 - Measurement of oil mist from mineral oil-based metalworking fluids. Measurement of an employee's exposure to oil vapour maybe supplemented through the use of stain tubes. In the first instance, further guidance maybe obtained through HSE's publication 'COSHH - a brief guide to the regulations' (INDG 136(rev1)).

Respiratory Protection
At standard temperature and pressure, the Occupational Exposure Standard for oil vapour is unlikely to be exceeded. Care should be taken to keep exposures below applicable occupational exposure limits. If this cannot be achieved, use of a respirator fitted with an organic vapour cartridge combined with a particulate pre-filter should be considered. Half masks (EN 149) or valved half masks (EN 405) in combination with type A2 (EN 141) and P2/3 (EN 143) pre-filters maybe considered.

Hand Protection
Chemical protective gloves are made from a wide range of materials, but there is no single glove material (or combination of materials) which gives unlimited resistance to any individual or combination of substances or preparations. The extent of the breakthrough time will be affected by a combination of factors which include permeation, penetration, degradation, use pattern (full immersion, occasional contacts) and how the glove is stored when not in use.
Theoretical maximum levels of protection are seldom achieved in practice and the actual level of protection can be difficult to assess. Effective breakthrough time should be used with care and a margin of safety should be applied. HSE guidance on protective gloves recommends a 75% safety factor to be applied to any figures obtained in a laboratory test. Nitrile gloves may offer relatively long breakthrough times and slow permeation rates. Test data, e.g breakthrough data obtained through test standard EN374-3:1994 are available from reputable equipment suppliers.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. A non perfumed moisturiser should be applied.

Eye Protection
Goggles conforming to a minimum standard of EN 166 345B should be considered if there is a possibility of eye contact with the product through splashing. Higher rated eye protection must be considered for highly hazardous operations or work areas. For example, employees involved in metalworking operations such as chipping, grinding or cutting may require additional protection to avert injury from fast moving particles or broken tools.

Body Protection
Minimise all forms of skin contact. Overalls and shoes with oil resistant soles should be worn. Launder overalls and undergarments regularly.

Environmental Exposure Controls
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.

9. PHYSICAL AND CHEMICAL PROPERTIES

Colour	Amber.
Physical State	Liquid at ambient temperature.
Odour	Characteristic mineral oil.
pH Value	Data not available.
Vapour Pressure	<0.5 Pa at 20ºC (based on mineral oil).
Initial Boiling Point	Expected to be above 280°C.
Solubility in Water	Negligible.
Density	886 kg/m3 at 15ºC.
Flash Point	205ºC. (PMCC).
Flammable Limits - Upper	10% V/V (typical) (based on mineral oil).
Flammable Limits - Lower	1% V/V (typical) (based on mineral oil).
Auto-Ignition Temperature	Expected to be above 320ºC.
Kinematic Viscosity	105.1 mm2/s at 40ºC.
Evaporation Rate	Data not available.
Vapour Density (Air=1)	Greater than 1.

Partition co-efficient, n-octanol/water	Log Pow expected to be greater than 6.
Pour Point	-39ºC.

10. STABILITY AND REACTIVITY

Stability
Stable.

Conditions to Avoid
Extremes of temperature and direct sunlight.

Materials to Avoid
Strong oxidizing agents.

Hazardous Decomposition Products
Hazardous decomposition products are not expected to form during normal storage.

11. TOXICOLOGICAL INFORMATION

Basis for Assessment
Toxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the toxicology of similar products.

Acute Toxicity - Oral
LD50 expected to be > 2000 mg/kg.

Acute Toxicity - Dermal
LD50 expected to be > 2000 mg/kg.

Acute Toxicity - Inhalation
Not considered to be an inhalation hazard under normal conditions of use.

Eye Irritation
Expected to be slightly irritating.

Skin Irritation
Expected to be slightly irritating.

Respiratory Irritation
If mists are inhaled, slight irritation of the respiratory tract may occur.

Skin Sensitisation
Not expected to be a skin sensitizer.

Carcinogenicity
Product is based on mineral oils of types shown to be non-carcinogenic in animal skin-painting studies. Other components are not known to be associated with carcinogenic effects.

Mutagenicity
Not considered to be a mutagenic hazard.

Reproductive Toxicity
Not considered to be toxic to reproduction.

Other Information
Prolonged and/or repeated contact with this product can result in defatting of the skin, particularly at elevated temperatures. This can lead to irritation and possibly dermatitis, especially under conditions of poor personal hygiene. Skin contact should be minimised. High pressure injection of product into the skin may lead to local

necrosis if the product is not surgically removed. Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal. ALL used oil should be handled with caution and skin contact avoided as far as possible. It is prudent to assume that prolonged or repeated exposure to used engine oils may cause skin cancer.

12. ECOLOGICAL INFORMATION

Basis for Assessment
Ecotoxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the ecotoxicology of similar products.

Mobility
Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.

Persistence / Degradability
Not expected to be readily biodegradable. Major constituents are expected to be inherently biodegradable, but the product contains components that may persist in the environment.

Bioaccumulation
Contains components with the potential to bioaccumulate.

Ecotoxicity
Poorly soluble mixture. May cause physical fouling of aquatic organisms. Product is expected to be practically non-toxic to aquatic organisms, LL/EL50 >100 mg/l. (LL/EL50 expressed as the nominal amount of product required to prepare aqueous test extract). Mineral oil is not expected to cause any chronic effects to aquatic organisms at concentrations less than 1 mg/l.

Other Adverse Effects
Not expected to have ozone depletion potential, photochemical ozone creation potential or global warming potential.
Product is a mixture of non-volatile components, which are not expected to be released to air in any significant quantities.

13. DISPOSAL CONSIDERATIONS

Waste Disposal
Recycle or dispose of in accordance with prevailing regulations, by a recognised collector or contractor. The competence of the contractor to deal satisfactorily with this type of product should be established beforehand. Do not pollute the soil, water or environment with the waste product.

Product Disposal
As for waste disposal.

Container Disposal
Recycle or dispose of in accordance with the legislation in force with a recognised collector or contractor.

14. TRANSPORT INFORMATION

Transport Information
Not dangerous for transport under ADR/RID, IMO and IATA/ICAO regulations.

ADR/RID Class
None Allocated
ADR/RID Packing Group
None Allocated

IMDG Hazard Class

None Allocated

IMDG Packing Group
None Allocated

IATA Hazard Class
None Allocated

IATA Packing Group
None Allocated

15. REGULATORY INFORMATION

EC Symbols	None.
EC Risk Phrase	Not classified.
EC Safety Phrase	Not classified.
EINECS	All components listed or polymer exempt.
TSCA (USA)	All components in compliance.

National Legislation
Environmental Protection Act 1990 (as amended).
Health and Safety at Work Act 1974
Consumers Protection Act 1987
Control of Pollution Act 1974
Environmental Act 1995
Factories Act 1961
Carriage of Dangerous Goods by Road and Rail (Classification, Packaging and Labelling) Regulations
Chemicals (Hazard Information and Packaging for Supply) Regulations 2002.
Control of Substances Hazardous to Health Regulations 1994 (as amended).
Road Traffic (Carriage of Dangerous Substances in Packages) Regulations
Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations
Road Traffic (Carriage of Dangerous Substances in Road Tankers in Tank Containers) Regulations
Road Traffic (Training of Drivers of Vehicles Carrying Dangerous Goods) Regulations
Reporting of Injuries, Diseases and Dangerous Occurences Regulations
Health and Safety (First Aid) Regulations 1981
Personal Protective Equipment (EC Directive) Regulations 1992
Personal Protective Equipment at Work Regulations 1992

Packaging & Labelling
Safety data sheet available for professional user on request.

16. OTHER INFORMATION

Revisions Highlighted
To assist harmonisation of sds authoring practices, a version number has been introduced.

References
GUIDANCE NOTES
UK Chemicals Regulatory Atlas, An Overview of how to guide your chemical through to regulatory compliance (DTI).
HSG71 The storage of packaged dangerous substances.
EH/40 Occupational Exposure Limits.
EH/58 The Carcinogenicity of Mineral Oils.
MS24 Health surveillance of occupational skin disease.
HSG 53 The selection, use and maintenance of respiratory protective equipment: A practical guide.
HSG 206 Cost and effectiveness of chemical protective gloves for the workplace: Guidance for employers and health and safety specialists.
L74 First Aid at work: Approved Code of Practice and Guidance.
HSG 136 Workplace transport safety : guidance for employers.
INDG234 (rev) Are you Involved in the Carriage of Dangerous Goods by Road or Rail

OTHER LITERATURE
Concawe Report 3/82 Precautionary Advice on the Handling of Used Engine Oils
Concawe Report 86/69 Health Aspects of Worker Exposure to Oil Mists
Concawe Report 01/97 Petroleum Products - First Aid Emergency and Medical Advice
Concawe Report 01/53 Classification and labelling of petroleum substances according to the EU dangerous substances directive (Concawe recommendations August 2001)
Concawe Report 01/54 environmental classification of petroleum substances summary data and rationale
Concawe Report 5/02 amended safety data sheet directive (2001/58/EC)
Department of the Environment - Waste Management - The Duty of Care - A Code of Practice
Concawe, Boulevard du souverain 165 B - 1160 Brussels, Belgium
www.concawe.be

Restrictions
This product must not be used in applications other than recommended without first seeking the advice of the John Deere technical department.

List of R Phrases in Section 2
R38 Irritating to skin.
R41 Risk of serious damage to eyes.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Further Information
This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It does not constitute a guarantee for any specific property of the product.

SERVICE RECORD CARD

Model: .....

Engine No: .....

Carried out by E.P.Barrus **Print Name:** PDI **Actual Hours:** **Signed:**	**Boat Builder Stamp:** **Commission of Boat and Hand Over to Customer. (Refer to the Installation Check List Page in this Manual).** **Date:** **Signed:**
Dealer Stamp: 1st **Actual Hours:** **Signed:**	**Dealer Stamp:** 2nd **Actual Hours:** **Signed:**
Dealer Stamp: 3rd **Actual Hours:** **Signed:**	**Dealer Stamp:** 4th **Actual Hours:** **Signed:**
Dealer Stamp: 5th **Actual Hours:** **Signed:**	**Dealer Stamp:** 6th **Actual Hours:** **Signed:**

Please refer to Owner's Manual for service intervals